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LOSSES FROM THE FORT MAINWRIGHT HEAT DISTRIBUTION SYSTEM.(U)

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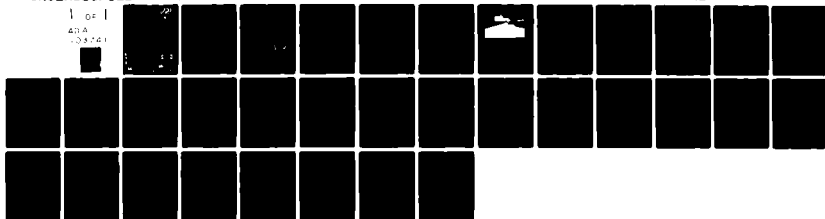
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Special Report 81-14

June 1981

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LOSSES FROM THE FORT WAINWRIGHT HEAT DISTRIBUTION SYSTEM

G.L. Phetteplace, W. Willey and M.A. Novick

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HANOVER, NEW HAMPSHIRE, U.S.A.



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REPORT DOCUMENTATION PAGE		READ INSTRUCTIONS BEFORE COMPLETING FORM
1. REPORT Special Report 81-14	2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER
4. TITLE (and Subtitle) LOSSES FROM THE FORT WAINWRIGHT HEAT DISTRIBUTION SYSTEM.	5. TYPE OF REPORT & PERIOD COVERED Special report	
7. AUTHOR(s) G.L./Phetteplace, W./Willey and M.A./Novick	6. PERFORMING ORG. REPORT NUMBER	
9. PERFORMING ORGANIZATION NAME AND ADDRESS U.S. Army Cold Regions Research and Engineering Laboratory Hanover, New Hampshire 03755	10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS DA Project 4A161101A91D Work Unit 294	
11. CONTROLLING OFFICE NAME AND ADDRESS U.S. Army Cold Regions Research and Engineering Laboratory Hanover, New Hampshire 03755	12. REPORT DATE June 1981	13. NUMBER OF PAGES 33
14. MONITORING AGENCY NAME & ADDRESS (if different from Controlling Office) 31 33	15. SECURITY CLASS. (of this report) Unclassified	
		15a. DECLASSIFICATION/DOWNGRADING SCHEDULE
16. DISTRIBUTION STATEMENT (of this Report) Approved for public release; distribution unlimited.		
17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report)		
18. SUPPLEMENTARY NOTES		
19. KEY WORDS (Continue on reverse side if necessary and identify by block number) Electric generators Heat loss Heating plants Steam pipes 209,500		
20. ABSTRACT (Continue on reverse side if necessary and identify by block number) This report estimates the heat losses from the heat distribution system at Fort Wainwright, Alaska. Specific data on the Fort Wainwright heat and power plant are given and a method is then developed to calculate the heat losses from buried utilidor systems, such as the one at Fort Wainwright. This method is programmed for computer execution and estimates are made for the Fort Wainwright system, where heat losses are found to be 2.045×10^9 MBtu/yr. Possible improvements to the system to reduce heat losses are examined. Of the possible combinations of additional pipe insulation investigated, the addition of 1 in. of insulation to the steam pipe only is the most economically favorable. The results also indicate that insulating only the generally larger pipes found in larger utilidors would be the most economically favorable approach. Possible reductions in heat losses due to reduced steam temperature are also given, as well as recommendations for refinement of the predictions.		

PREFACE

This report was prepared by G.E. Phetteplace, Mechanical Engineer, W. Willey, Engineering Aid, and M.A. Novick, Engineering Aid, of the Applied Research Branch, Experimental Engineering Division, U.S. Army Cold Regions Research and Engineering Laboratory. The work was supported by DA Project 4A161101A91D, *In-House Laboratory Independent Research*, Work Unit 294, *Energy Storage and Transmission Systems of Facilities in Cold Regions*.

The authors would like to thank Mary Remley Albert and Dr. Virgil Lunardini for their help and suggestions during the data collection and reduction. The authors would also like to thank Stephen Flanders and F. Donald Haynes for their careful technical review of the report and many worthwhile suggestions.

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CONTENTS

	Page
Abstract	i
Preface	ii
Nomenclature.....	iv
Introduction	1
The Fort Wainwright heat and power plant.....	1
Heat distribution at Fort Wainwright	5
Heat losses from utilidor systems	6
System efficiency and possible improvements.....	10
Conclusions and recommendations	13
Literature cited	14
Appendix A : Heat distribution system data	
Appendix B : Utilidor heat loss program.....	
Appendix C : Sample input and output data files.....	

ILLUSTRATIONS

Figure

1. The ground above a buried utilidor in March at Fort Wainwright	2
2. Fort Wainwright heat and power plant	4
3. Overall combined plant efficiency and normalized electric output for the Fort Wainwright power plant	5
4. Steam flow and degree-day data for the Fort Wainwright power plant.....	5
5. Computer program flow chart	9
6. Ground surface temperature and heat losses for an average year.....	10
7. Normalized heat export and heat loss for 1978.....	11
8. System heat losses as a function of steam temperature	13

TABLES

Table

1. Heat balances for typical electrical and combined heat and power plants.....	2
2. Exported heat and calculated heat losses for calendar year 1978	11
3. The effect of increasing insulation thickness on all pipes	12
4. The effect of increasing insulation thickness on pipes in utilidors 3½ ft by 3½ ft or larger	12

NOMENCLATURE

D_c	outside diameter of the condensate pipe (ft)	T_{ei}	effective insulation surface temperature ($^{\circ}\text{F}$)
D_{eu}	effective utilidor inside diameter (ft)	T_g	ground temperature ($^{\circ}\text{F}$)
D_s	outside diameter of the steam pipe (ft)	T_{mi}	average temperature of pipe insulation ($^{\circ}\text{F}$)
g	gravitational constant (ft/s^2)	T_s	steam temperature ($^{\circ}\text{F}$)
k_a	thermal conductivity of air ($\text{Btu/hr ft } ^{\circ}\text{F}$)	T_{si}	steam pipe insulation outer surface temperature ($^{\circ}\text{F}$)
k_{ca}	effective thermal conductivity of the air ($\text{Btu/hr ft } ^{\circ}\text{F}$)	T_{ui}	inner utilidor wall temperature ($^{\circ}\text{F}$)
k_i	insulation thermal conductivity ($\text{Btu/hr ft } ^{\circ}\text{F}$)	T_{uo}	outer utilidor wall temperature ($^{\circ}\text{F}$)
k_s	thermal conductivity of the soil ($\text{Btu/hr ft } ^{\circ}\text{F}$)	U_o	overall U value of subsystem ($\text{Btu/hr ft } ^{\circ}\text{F}$)
k_u	thermal conductivity of the utilidor material ($\text{Btu/hr ft } ^{\circ}\text{F}$)	x_B	utilidor burial depth (ft)
L	subsystem length (ft)	x_{ci}	insulation thickness on condensate pipe (ft)
N_G	Grashof number (dimensionless)	x_{si}	insulation thickness on steam pipe (ft)
N_P	Prandtl number (dimensionless)	x_u	utilidor width (ft)
q	overall heat flow per unit length (Btu/hr ft)	y_u	utilidor height (ft)
Q	overall subsystem heat flow (Btu/hr)	δ	effective thickness of air layer (ft)
R_{ca}	thermal resistance between the condensate pipe insulation surface and the inner wall of the utilidor ($\text{hr ft } ^{\circ}\text{F/Btu}$)	η_o	overall combined plant efficiency (%)
R_{ci}	thermal resistance of the condensate pipe insulation ($\text{hr ft } ^{\circ}\text{F/Btu}$)	Δx_u	utilidor wall thickness (ft)
R_{ea}	effective thermal resistance of air within the utilidor ($\text{hr ft } ^{\circ}\text{F/Btu}$)	ν_a	kinematic viscosity of air (ft^2/s)
R_{ei}	effective thermal resistance of the pipe insulation ($\text{hr ft } ^{\circ}\text{F/Btu}$)		
R_o	overall thermal resistance ($\text{hr ft } ^{\circ}\text{F/Btu}$)		
R_{sa}	thermal resistance between the steam pipe insulation surface and the inner wall of the utilidor ($\text{hr ft } ^{\circ}\text{F/Btu}$)		
R_{si}	thermal resistance of the steam pipe insulation ($\text{hr ft } ^{\circ}\text{F/Btu}$)		
R_u	thermal resistance of the utilidor ($\text{hr ft } ^{\circ}\text{F/Btu}$)		
S	utilidor shape factor (dimensionless)		
T_a	bulk air temperature ($^{\circ}\text{F}$)		
T_c	condensate return temperature ($^{\circ}\text{F}$)		
T_{ci}	condensate pipe insulation outer surface temperature ($^{\circ}\text{F}$)		

LOSSES FROM THE FORT WAINWRIGHT HEAT DISTRIBUTION SYSTEM

G.L. Phetteplace, W. Willey and M.A. Novick

INTRODUCTION

Fort Wainwright, located near Fairbanks, Alaska, is the largest U.S. Army base located in an extremely cold climate. Winter temperatures often drop to -40°F , and occasionally temperatures of -50°F or lower are experienced. In such a climate, space heating can no longer be considered a comfort; it becomes a true necessity. The supply of heat must be continuous and reliable. Even a minor outage of several hours can drop indoor temperatures to below freezing.

Fort Wainwright, like many large military bases, has a central heat and power plant. This plant produces heat and electricity to meet the entire needs of the base, with the exception of some outlying buildings which are heated by other means. The purpose of this report is to examine Fort Wainwright's heat distribution system in some detail in order to estimate its efficiency.

At Fort Wainwright during the winter, heat losses from the buried heat distribution system prevent snow from accumulating over it in all but the coldest periods. Figure 1 shows the bare, dry, ground above a utilidor at Fort Wainwright during March of 1979. It's not unusual at this time of year to see children practicing baseball for the coming summer months on bare ground above the buried utilidors. After witnessing bare ground over nearly all the sections of the buried heat distribution system, it's hard to believe that the heat losses are anything but staggering.

This apparent waste of thermal energy prompted a study to determine its general magnitude. By using data from the Fort Wainwright heat and power plant, we have determined the magnitude of the heat loss and have developed a method which allows us to rapidly evaluate any proposed improvements to the system.

THE FORT WAINWRIGHT HEAT AND POWER PLANT

Before going into detail on the Fort Wainwright heat and power plant, let's consider some of the general characteristics of combined heat and power plants.

Conventional production of electricity requires that fuel energy first be converted into heat before it can be converted into mechanical energy and eventually into electricity. The overall efficiency of this process of changing fuel to electricity is seldom over 35% in the most modern plants, and frequently less than 30% in the older facilities. The limiting factor is the conversion of heat to mechanical energy, in which only a fraction of the heat may be used. The availability of the remaining heat is too low and it must be rejected. In a conventional power plant, this waste heat is rejected to the environment by some means. In a combined heat and power plant the waste heat is used to provide heat for distribution to buildings. The waste heat, which is a liability in a conventional plant, now becomes an asset in a combined heat and power plant.

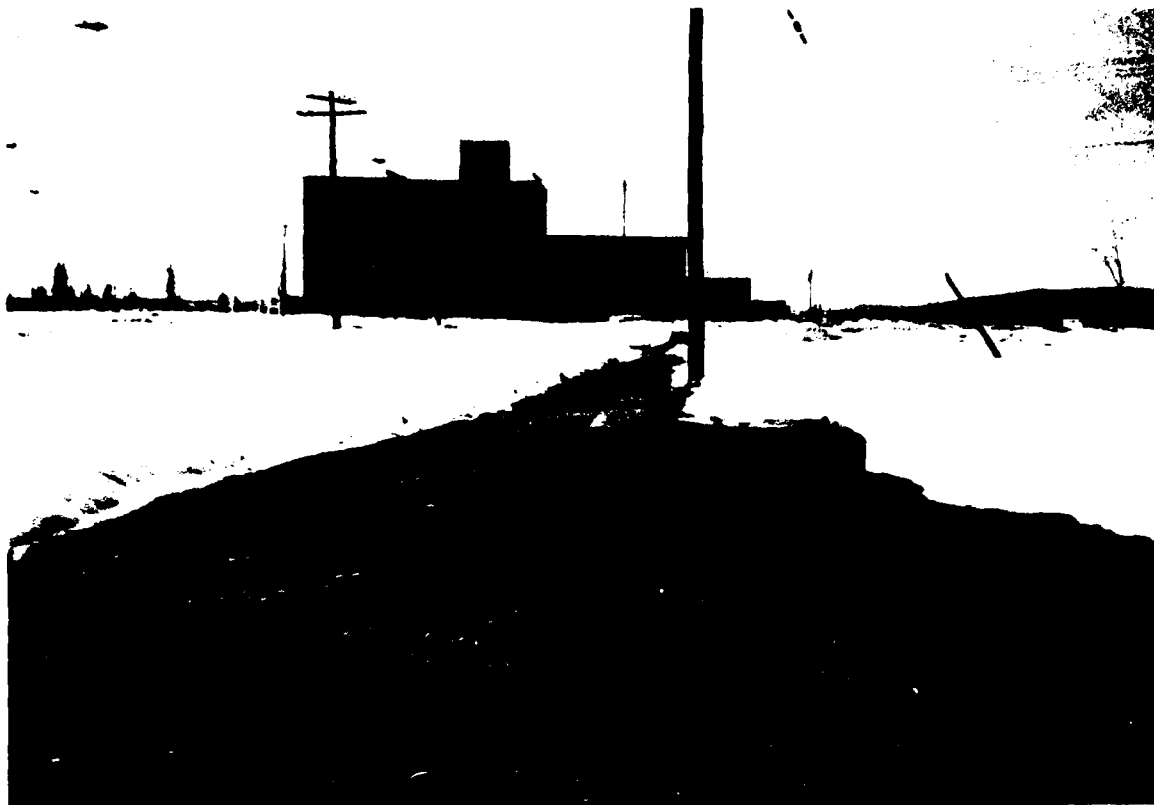


Figure 1. The ground above a buried utilidor in March at Fort Wainwright.

Table 1. Heat balances for typical electrical and combined heat and power plants.

Output as percentage of fuel energy input	Electricity- only plant	Combined heat and power plant
Electricity	35	25
Waste heat	50	0
Useful heat	0	60
Stack losses	10	10
Parasitic and plant heat loss	5	5
Total	100	100

The recovery and use of this waste heat is, however, not without penalty. Normally, the heat is rejected at a temperature too low for most space-heating applications. When the heat is rejected at higher temperatures, where it can be used, a portion of electrical production is lost. Overall, however, the net efficiency of the plant is greatly increased. Consider the heat balances in Table 1, which might be typical of each type of plant during the heating season.

In the case presented in Table 1 the useful output of the plant increased from 35 to 85%. The thermal

energy is always of lesser value, however, and can usually be produced for about 25% of the cost of an equivalent amount of electrical energy. Even so, the total value of the plant output relative to electrical energy has increased from 35 to 40% [$25 + 0.25(60)$] which represents a 14% increase. During non-heating periods a properly designed heat and power plant would be able to deliver the same efficiency as a plant that produces electricity only.

As illustrated by this example, the economic benefits of combined heat and power production are modest.

The relative energy savings, however, are of much greater magnitude. If we assume that the combined heat and power plant supplies all the heat required, we can determine the total fuel requirements for non-central heat production as follows:

$$\begin{aligned} \% \text{ heat required} &= \% \text{ of fuel input for heating} \\ &\quad \text{from a combined plant} \\ &- \% \text{ of energy lost in distribution.} \end{aligned}$$

Assuming that 10% of the heat is lost in the heat distribution system and using the 60% heat output value for a combined plant from Table 1, we have

$$\text{Heat required} = 60 - 0.10(60) = 60 - 6 = 54\%.$$

In a non-central heating scheme this would be supplied by individual heating plants. Their efficiency is somewhat dependent on fuel. Assuming oil is the fuel, 70% is a typical efficiency. Thus, the fuel energy required for the individual heating plant would be

$$\begin{aligned} \text{Fuel required for individual heating plants} \\ = 54/0.70 = 77\% \text{ of central plant.} \end{aligned}$$

Electric generation is somewhat more efficient for the electric-only plants. It would require only 71% [100%(25%/35%)] of the fuel required by the combined heat and power plant to generate the same amount of electricity. Thus the overall fuel use for non-central heating (77%) and central electricity production is 1.48 times that of combined heat and power production. Thus the energy saving is nearly 50%. Central heating also has the added advantage of being able to use less expensive or more plentiful fuels (i.e. coal, heavy oil, nuclear, as opposed to fuel oil and natural gas).

Now that we have discussed a few of the advantages of combined heat and power plants, let's discuss the Fort Wainwright plant in some detail. Figure 2 is a simplified flow diagram for the plant (from Rossie et al. 1975).

Steam is generated in six of the eight boilers, as the two original boilers of the plant are not operational. Each of the operating boilers is rated at 150,000 lbm of steam per hour. The steam leaves the boilers at a pressure of 400 to 420 psig, is superheated to a temperature between 650 and 750°F, and is then fed to

the turbines. The plant has five turbine-generator sets with a total nameplate capacity of 22 MW electricity. Three of the turbines are 5-MW extraction-condensing, one is a 5-MW extraction-backpressure, and the remaining one is a 2-MW extraction-condensing type. Basically, in an extraction turbine the steam is expanded partially to a lower pressure where a fraction is extracted from the turbine for space heating or industrial processes. The remaining steam continues through the low-pressure stages of the turbine. If the steam leaves the turbine below atmospheric pressure and is subsequently condensed, the turbine is called an extraction-condensing turbine. If the steam leaves the turbine at higher pressures and is used for other purposes the turbine is called an extraction-backpressure turbine. Conventional (non-extraction) turbines may be of either the backpressure or condensing type. At Fort Wainwright the extraction occurs at approximately 100 psig in all the turbines. The backpressure turbine exhausts at 10 psig and this steam is used for power plant heating.

The overall combined efficiency of both heat and electrical generation at Fort Wainwright can be calculated based on records maintained at the plant. The overall combined efficiency is simply

$$\begin{aligned} \eta_o &= \text{Overall combined plant efficiency} \\ &= \frac{\text{Steam heat out and electricity out}}{\text{fuel energy input}} \end{aligned}$$

Consider the following sample calculation for the month of January 1975. From steam tables we can find the enthalpy of 350°F steam at 105 psia (~90 psig) to be 1204.5 Btu/lbm. Similarly, we find the enthalpy of the condensate to be 118 Btu/lbm. The difference between these two values represents the heating energy sent out per pound-mass of steam, 1086.5 Btu/lbm. For January 1975, 1.33×10^8 lbm of steam was sent out, along with 9.05×10^6 kWh of electricity. In the same period 27,604 tons of coal were used. If the average heat content of the coal is assumed to be 8600 Btu/lbm, then the efficiency η_o is calculated as 37.0%.*

Notice that this is less than half the efficiency of the hypothetical plant discussed earlier. Normally the Fort Wainwright heat and power plant runs at a combined efficiency of about 60%. The values are plotted for the combined efficiency over a four-year period in Figure 3. Even a 60% efficiency is significantly lower

$$\eta_o = \frac{\left(133,103,000 \frac{\text{lbm of steam}}{\text{month}}\right) \left(1086.5 \frac{\text{Btu}}{\text{lbm of steam}}\right) + \left(9,046,000 \frac{\text{kWh}}{\text{month}}\right) \left(3413 \frac{\text{Btu}}{\text{kWh}}\right)}{27,604 \frac{\text{tons of coal}}{\text{month}} \times 2,000 \frac{\text{lbm of coal}}{\text{ton of coal}} \times 8,600 \frac{\text{Btu}}{\text{lbm of coal}}} = 37.0\%.$$

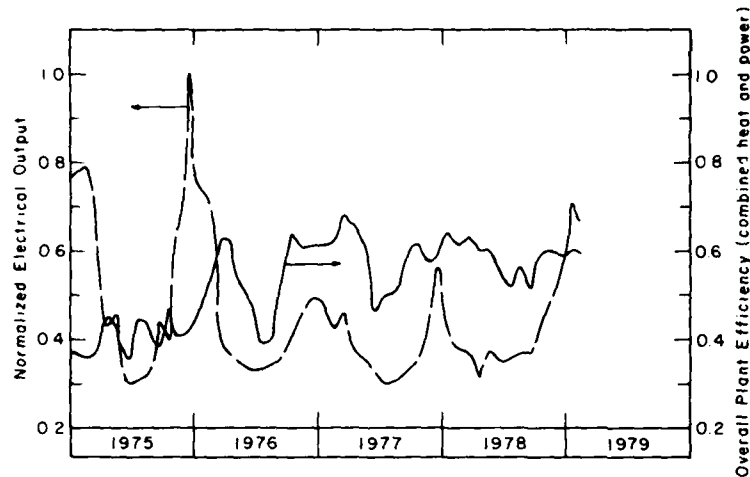


Figure 3. Overall combined plant efficiency and normalized electric output for the Fort Wainwright power plant.

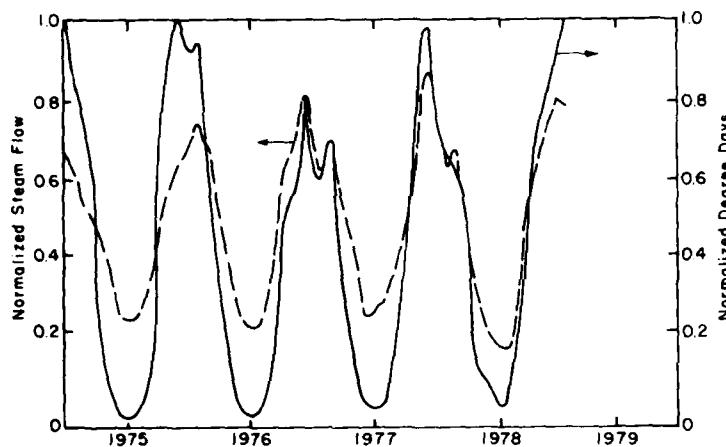


Figure 4. Steam flow and degree-day data for the Fort Wainwright power plant.

than possible, primarily due to the design of the plant itself. Steam pressure is too low for efficient electric generation, and the plant was also designed for high reliability which causes some compromise of efficiency. It still supplies heat and electricity more economically and reliably than any other method.

As can be seen from Figure 3, the electrical load of the power plant peaks in the winter months, as would certainly be expected for any electrical utility in such a climate. Figure 4 illustrates the steam flow from the plant over the same four-year period. Also shown in Figure 4 are heating degree-day data for this period. The degree-day is a measure of heating requirements, and as suspected, the steam flow from the plant follows the degree-day data closely. The one discrepancy occurs in the summer months, when heat demand is

low or nonexistent. Part of this discrepancy is due to the fact that domestic hot water is heated with steam from the distribution system and thus the load from it is relatively constant. Based on the number of residents and employees on the base, domestic hot water heating could certainly not account for more than 5% of the maximum system load. The remaining gap of about 20% is mostly due to heat losses from the piping system. These will be examined in detail below.

HEAT DISTRIBUTION AT FORT WAINWRIGHT

Steam extracted from the turbines at 100 psig (actually, the system has been using 90-psig steam

recently) is distributed to nearly all the buildings on base to meet both space heating and domestic hot water heating needs. In 85 to 90% of the buildings, the steam is used directly for space heating after passing through a pressure reducing valve. The remaining buildings have hot water heating systems and a water-to-steam heat exchanger.

The distribution system itself consists primarily of insulated steel pipes in utilidors. Several exceptions are pipes which are directly buried in the ground. The utilidors range in size from 1x1 ft (inside dimensions) up to 7x9 ft. The larger sizes can be easily walked in for pipe servicing. The total length of the distribution system is about 28 miles with a burial depth of between 2 and 6 ft.

Nearly all of the piping is insulated, but much of the insulation was damaged during the flood of August 1967. Part of the damaged insulation was replaced, and in other instances, insulation was added to the original insulation to restore its thermal resistance to the original value.

Complete maps of the Fort Wainwright heat distribution system were updated in 1977 and are therefore quite accurate. Using these maps, we determined the length and size of each pipe segment and tabulated this information under the appropriate category of utilidor and pipe sizes. From this table the total lengths of each configuration of utilidor, supply pipe and return pipe size were determined. Appendix A contains a table of some 200 different combinations.

HEAT LOSSES FROM UTILIDOR SYSTEMS

The analysis of heat losses from utilidors is not a simple problem. Heat flows from the warm pipes through a series of thermal resistances to the air at the ground surface. The resistances involved are:

1. Convective heat transfer from the flowing fluid to the pipe's inner surface.
2. Conductive heat transfer through the pipe wall to the outer pipe surface.
3. Conductive heat transfer through the insulation to its outer surface.
4. Combined convective, conductive and radiative heat transfer from the insulation surface to the inner wall of the utilidor.
5. Conductive heat transfer through the utilidor wall.
6. Conductive heat transfer through the soil to the ground surface.
7. Finally, convective heat transfer to the air at the ground surface.

Fortunately, resistances 1, 2 and 7 are very small in comparison to the others and can be neglected with little error. Unfortunately, resistance 4 is very complicated. It will be treated in a simplified manner.

Consider the most complicated case, both a steam and condensate (return) pipe inside the same utilidor. (Actually, instances do occur where several steam and/or condensate pipes may share a common utilidor. In these instances, the supply and return pipes are treated as pairs and additional pipes are treated as single pipes. The total heat loss is then assumed to be the sum of all the pipes included.) The overall heat flow from the warm pipes is given as

$$q = \frac{Q}{L} = U_o(T_s - T_g) \quad (1)$$

where q = overall heat loss per unit length (Btu/hr ft)

Q = overall subsystem heat loss (Btu/hr)

L = subsystem length (ft)

U_o = overall U -value of subsystem (Btu/hr ft $^{\circ}$ F)

T_s = steam temperature ($^{\circ}$ F)

T_g = ground surface temperature ($^{\circ}$ F).

The overall conductance value, U_o is simply :

$$U_o = 1/R_o \quad (2)$$

where R_o is the overall thermal resistance (hr ft $^{\circ}$ F/Btu).

Since the heat flow is basically a series phenomenon, we can simply add the individual resistances to heat flow to obtain the overall resistance to heat flow R_o :

$$R_o = R_{ei} + R_{ea} + R_u + R_s \quad (3)$$

where R_{ei} = effective thermal resistance of the insulation on the pipes (hr ft $^{\circ}$ F/Btu)

R_{ea} = effective thermal resistance of the air within the utilidor (hr ft $^{\circ}$ F/Btu)

R_u = thermal resistance of the utilidor (hr ft $^{\circ}$ F/Btu)

R_s = thermal resistance of the surrounding soil (hr ft $^{\circ}$ F/Btu)

To determine the effective thermal resistance of the pipe insulation R_{ei} we must consider the parallel heat flow from each of the pipes through its respective insulation. The sum of the two heat flows will be the total heat flow q :

$$q = \frac{T_s - T_{si}}{R_{si}} + \frac{T_c - T_{ci}}{R_{ci}} \quad (4)$$

where T_{si} = outer surface temperature of the steam pipe insulation ($^{\circ}\text{F}$)

T_{ci} = outer surface temperature of the condensate pipe insulation ($^{\circ}\text{F}$)

R_{si} = thermal resistance of the steam pipe insulation (hr ft $^{\circ}\text{F}/\text{Btu}$)

R_{ci} = thermal resistance of the condensate pipe insulation (hr ft $^{\circ}\text{F}/\text{Btu}$)

T_c = condensate return temperature ($^{\circ}\text{F}$).

The total heat flow can also be written as

$$q = \frac{1}{R_{ei}} (T_s - T_{si}). \quad (5)$$

By combining eq 4 and 5 we can find the effective thermal resistance of the pipe insulation R_{ei} as

$$R_{ei} = \frac{1}{\frac{1}{R_{si}} + \frac{T_c - T_{ci}}{T_s - T_{si}} \frac{1}{R_{ci}}} \quad (6)$$

and the individual pipe insulation resistance can be calculated from the following expression (Holman 1972)

$$R_{si} = \frac{\ln[(D_s + 2X_{si})/D_s]}{2\pi k_i} \quad (7)$$

and

$$R_{ci} = \frac{\ln[(D_c + 2X_{ci})/D_c]}{2\pi k_i} \quad (8)$$

where D_s = outside diameter of the steam pipe (ft)

X_{si} = insulation thickness on steam pipe (ft)

k_i = insulation thermal conductivity (Btu/hr ft $^{\circ}\text{F}$)

D_c = outside diameter of the condensate pipe (ft)

X_{ci} = insulation thickness on the condensate pipe (ft).

The thermal conductivity of insulation is normally a function of its mean temperature. For calcium silicate insulation, using data from Crocker and King (1967), this function is closely approximated by

$$k_i = 0.0221 + 4.13 \times 10^{-5} T_{mi} \quad (9)$$

where T_{mi} is the average temperature of the pipe insulation ($^{\circ}\text{F}$). The temperature of the steam pipe insulation is

$$T_{mi} = (T_s - T_{si})/2 \quad (10)$$

and similarly for the condensate pipe insulation

$$T_{mi} = (T_c + T_{ci})/2. \quad (11)$$

Next we need to find the effective resistance of the air R_{ea} . First, consider the heat flow equation for the air layer:

$$q = (1/R_{sa})(T_{si} - T_{ui}) + (1/R_{ca})(T_{ci} - T_{ui}) \quad (12)$$

where R_{sa} = thermal resistance between the steam pipe insulation surface and the inner wall of the utilidor (hr ft $^{\circ}\text{F}/\text{Btu}$)

R_{ca} = thermal resistance between the condensate pipe insulation surface and the inner wall of the utilidor (hr ft $^{\circ}\text{F}/\text{Btu}$)

T_{ui} = temperature of the inner wall of the utilidor ($^{\circ}\text{F}$).

The heat flow can also be expressed in terms of the effective thermal resistance of the air R_{ea} as

$$q = 1/R_{ea} (T_{si} - T_{ui}). \quad (13)$$

By combining eq 12 and 13 we find

$$R_{ea} = \frac{1}{\frac{1}{R_{sa}} + \frac{1}{R_{ca}} \frac{(T_{ci} - T_{ui})}{(T_{si} - T_{ui})}} \quad (14)$$

Now we need to define the individual thermal resistances caused by the air layer R_{sa} and R_{ca} . As mentioned earlier, the heat transfer process within the air space is coupled convective, conductive and radiative. A full treatment is beyond the scope and requirements of this study. Instead, we will treat the air layer as a conductive medium and determine the effective thermal conductivity value k_{ea} for the medium based on published correlations for heat transfer in concentric annuli.

In order to consider this region as an annulus we must first define an effective diameter for the rectangular utilidor. The effective diameter D_{eu} is the diameter of a circular utilidor which would have the same inside surface area as the actual rectangular utilidor:

$$D_{eu} = \frac{2}{\pi} (X_u + Y_u) \quad (15)$$

where X_u is the utilidor width (ft) and Y_u the utilidor height (ft).

The effective thermal conductivity for the air within such a region is approximated by Gruber et al. (1961):

$$k_{ea} = 0.40(N_G N_P)^{0.20} \cdot k_a \quad (16)$$

within the range $10^6 < N_G N_p < 10^9$

where k_{ea} = effective thermal conductivity of the air (Btu/hr ft °F)

N_G = Grashof number (dimensionless)

N_p = Prandtl number (dimensionless)

k_a = thermal conductivity of air (Btu/hr ft °F).

The thermal conductivity of air k_a is a function of its temperature and can be approximated as

$$k_a = 0.01319 + 2.5 \times 10^{-5} T_a \quad (17)$$

where T_a is the bulk air temperature within the annulus (°F).

The Prandtl number of air N_p is also a function of the air temperature and can be approximated as

$$N_p = 0.7185 - 1.275 \times 10^{-4} T_a \quad (18)$$

The bulk air temperature T_a can be approximated by the average of the effective insulation surface temperature T_{ei} and the utilidor's inner surface temperature T_{ui} :

$$T_a = (T_{ei} + T_{ui})/2 \quad (19)$$

The effective insulation surface temperature is given as the weighted average of the steam and condensate insulation surface temperatures:

$$T_{ei} = \frac{T_{si}(D_s + 2X_{si}) + T_{ci}(D_c + 2X_{ci})}{D_s + 2X_{si} + D_c + 2X_{ci}} \quad (20)$$

The Grashof number N_G given in eq 16 is represented for this case as

$$N_G = \frac{g(T_{ei} - T_{ui})(\delta^3)}{(T_a + 459.7)(v_a)^2} \quad (21)$$

where g = gravitational constant (ft/s²)

δ = effective thickness of air layer (ft)

v_a = kinematic viscosity of air (ft²/s).

The effective thickness of the air layer δ is given by

$$\delta = \frac{D_{eu} - (D_s + 2X_{si} + D_c + 2X_{ci})}{2} \quad (22)$$

The kinematic viscosity of air v_a is also a function of the air temperature T_a . It can be approximated as

$$v_a = 1.26 \times 10^{-4} + 5.4 \times 10^{-7} T_a \quad (23)$$

Now that we have all of the necessary expressions

to evaluate the effective thermal conductivity of the air k_{ea} , we can find the thermal resistance due to the air space. It is simply

$$R_{sa} = \frac{\ln[D_{eu}/(D_s + 2X_{si})]}{2\pi k_{ea}} \quad (24)$$

for the steam pipe. For the condensate pipe

$$R_{ca} = \frac{\ln[D_{eu}/(D_c + 2X_{ci})]}{2\pi k_{ea}} \quad (25)$$

The next thermal resistance which we need to define is that of the utilidor itself. It can be written as

$$R_u = \frac{\Delta X_u}{2(X_u + Y_u)k_u} \quad (26)$$

where ΔX_u is the utilidor wall thickness (ft) and k_u is the thermal conductivity of the utilidor material (Btu/hr ft °F).

And, finally, the last thermal resistance we need to define is that of the soil system:

$$R_s = 1/k_s S \quad (27)$$

where k_s is the thermal conductivity of the soil (Btu/hr ft °F) and S is the shape factor of the utilidor (dimensionless).

For a rectangular utilidor the shape factor S is given (from Holman 1972) as

$$S = 1.685 \left[\left(\log \left(1 + \frac{X_B}{X_u} \right) \right)^{-0.59} + \left(\frac{X_B}{Y_u} \right)^{-0.078} \right] \quad (28)$$

where X_B is the utilidor burial depth (ft).

Now we have expressions for all the thermal resistances given in eq 3. With these we can find the heat loss from the utilidor. The calculation procedure is not completely straightforward, however.

Notice that both the effective thermal resistance of the pipe insulation R_{ei} and the effective thermal resistance of the air space R_{ea} are functions of temperatures which are not initially known. It is necessary, therefore, for us to solve this problem iteratively. To do so we first guess at the unknown required temperatures. We then use the procedure outlined to calculate the heat flow q . Given this result we can calculate the outer surface temperature of the utilidor T_{uo} by

$$T_{uo} = T_g + qR_s \quad (29)$$

and similarly the inner surface temperature of the utilidor is given as

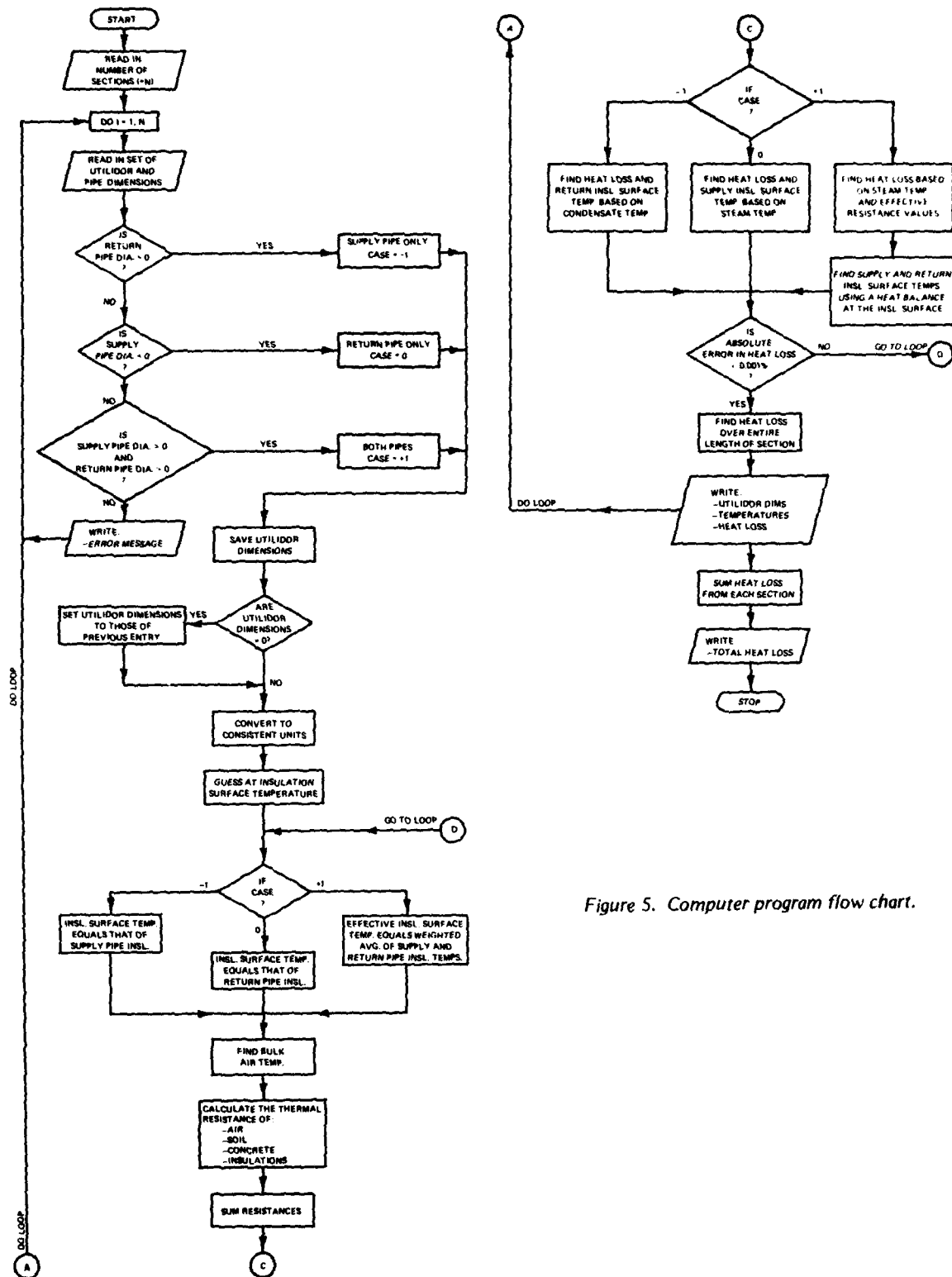


Figure 5. Computer program flow chart.

$$T_{ui} = T_{uo} + qR_u. \quad (30)$$

Now we need to recalculate the insulation surface temperatures T_{si} and T_{ci} . We can do this by considering a heat balance at the insulation surface and using the new value for the utilidor inner surface temperature T_{ui} just calculated. The heat balance gives the following equations:

$$T_{si} = \frac{T_s}{1 + (R_{si}/R_{sa})} + \frac{T_{ui}}{1 + (R_{sa}/R_{si})} \quad (31)$$

and

$$T_{ci} = \frac{T_c}{1 + (R_{ci}/R_{ca})} + \frac{T_{ui}}{1 + (R_{ca}/R_{ci})}. \quad (32)$$

Now we can use these new temperatures to recalculate the heat loss q . If the heat loss is close to the value previously calculated, we have found the answer; if it is not we must recalculate the temperatures and heat loss again. This process continues until the heat loss value has stabilized and the answer is found. A similar, but simpler, procedure can be used for single pipes in utilidors.

A computer program written to accomplish this calculation procedure for an entire heat distribution system is listed in Appendix B. A flow chart of the program is given in Figure 5. In Appendix C, sample

input and output data for the program are given.

The advantages of computer implementation of this calculation scheme are obvious. As well as allowing us to determine the heat loss of any heat distribution system using utilidors, it allows us to evaluate modification to the system or operating parameters to determine their effect. In the next section we will examine the results for the Fort Wainwright heat distribution system. Modifications and their effect will also be studied.

SYSTEM EFFICIENCY AND POSSIBLE IMPROVEMENTS

Using a computer program following the method outlined above, we have found the total heat loss from the distribution system to be 2.045×10^5 MBtu/yr. This value assumes that the average annual air temperature of 25.7°F can be used as the ground surface temperature. It also assumes that all pipes are insulated with 1 in. of calcium silicate insulation.

The heat loss from the utilidor system actually varies over the course of the year due to the fluctuations in the ground surface temperature. Figure 6 shows how the air temperature varies over an average year as well as its effect on the heat loss. The temperatures used in this case represent the average monthly air temperatures for the Fairbanks area.

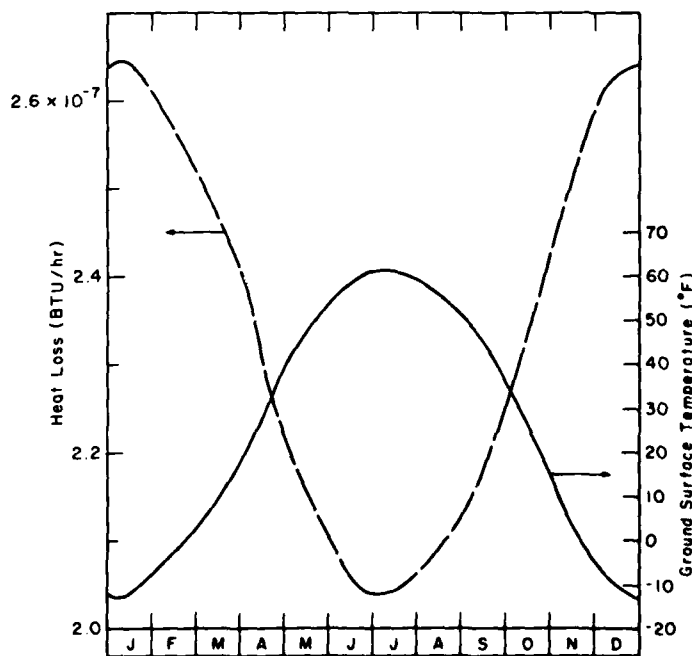


Figure 6. Ground surface temperature and heat losses for an average year.

For a more specific case, calendar year 1978, let's compare the heat loss over the course of the year with the heat supplied to the distribution system. We can express the heat supplied to the system over the course of the year in terms of British Thermal Units by recalling that each pound-mass of steam represents 1086.5 Btu of heat at the average steam and condensate conditions. Table 2 summarizes the plant input to the system as well as the calculated losses.

The estimated percentage heat loss during the

month of August is more than double that of the month of January, based in each case on the heat exported from the power plant. This is due to the small heat loss fluctuations over the yearly cycle compared to the steam flow from the plant that varies to a greater extent. If we normalize each of these, that is divide them by the largest value over the year, this effect is clearly illustrated. Figure 7 gives the normalized heat export by the plant as well as the normalized heat loss for the 1978 calendar year.

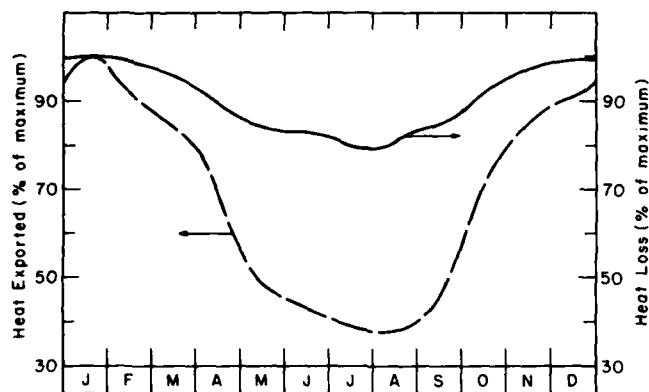


Figure 7. Normalized heat export and heat loss for 1978.

Table 2. Exported heat and calculated heat losses for calendar year 1978.

Month	Days	Steam exported (klbm)	Average rate of heat export (MBtu/hr)	Average air temperature (°F)	Calculated rate of heat loss (MBtu/hr)	Rate of heat loss as percentage of rate of heat exported (%)	Normalized rate of heat export (%)	Normalized rate of heat loss (%)
Jan	31	151,633	221.4	0.1	25.4	11.5	100.0	100.0
Feb	28	125,540	203.0	3.9	25.1	12.4	91.7	98.8
Mar	31	127,576	186.3	14.0	24.3	13.0	84.1	95.7
Apr	30	100,559	151.7	34.8	22.6	14.9	68.5	89.0
May	31	73,413	107.2	50.2	21.3	19.9	48.4	83.9
June	30	63,516	95.8	54.6	21.0	21.9	43.3	82.7
July	31	59,134	86.4	63.5	20.2	23.4	39.0	79.5
Aug	31	57,309	83.7	59.5	20.6	24.6	37.8	81.1
Sept	30	66,324	100.1	46.8	21.6	21.6	45.2	85.0
Oct	31	107,812	157.4	23.3	23.5	14.9	71.1	92.5
Nov	30	125,039	188.7	8.6	24.7	13.1	85.2	97.2
Dec	31	137,662	201.0	3.3	25.2	12.5	90.8	99.2
Total	365	1,195,517	—	—	—	—	—	—
Averages	30.4	99,626	148.6	30.2	23.0	15.5	67.1	90.4

Table 3. The effect of increasing insulation thickness on all pipes.

Cuse	Steam pipe ins. thickness (in.)	Condensate pipe ins. thickness (in.)	Total heat loss (MBtu/yr)	Change in heat loss (MBtu/yr)	Total ins. volume (ft ³)	Change in ins. volume (ft ³)	Heat savings per unit of insulation added (MBtu/yr ft ³)
Reference	1	1	2.045x10 ⁵	—	1.202x10 ⁵	—	—
1	1	2	1.920x10 ⁵	- 1.25x10 ⁴	1.788x10 ⁵	5.860x10 ⁴	0.2133
2	2	1	1.551x10 ⁵	-4.940x10 ⁴	1.817x10 ⁵	6.150x10 ⁴	0.8033
3	2	2	1.430x10 ⁵	-6.150x10 ⁴	2.403x10 ⁵	1.201x10 ⁵	0.5121
4	3	1	1.317x10 ⁵	-7.280x10 ⁴	2.432x10 ⁵	1.230x10 ⁵	0.5919
5	3	2	1.198x10 ⁵	-8.470x10 ⁴	3.019x10 ⁵	1.817x10 ⁵	0.4662

Table 4. The effect of increasing insulation thickness of pipes in utilidors 3½ ft by 3½ ft or larger.

Cuse	Steam pipe ins. thickness (in.)	Condensate pipe ins. thickness (in.)	Total heat loss (MBtu/yr)	Change in heat loss (MBtu/yr)	Total ins. volume (ft ³)	Change in ins. volume (ft ³)	Heat savings per unit of insulation added (MBtu/yr ft ³)
Reference	1	1	2.045x10 ⁵	—	1.202x10 ⁵	—	—
1	1	2	1.940x10 ⁵	-1.050x10 ⁴	1.649x10 ⁵	4.470x10 ⁴	0.2349
2	2	1	1.621x10 ⁵	-4.240x10 ⁴	1.677x10 ⁵	4.750x10 ⁴	0.8926
3	2	2	1.518x10 ⁵	-5.270x10 ⁴	2.125x10 ⁵	9.230x10 ⁴	0.5710
4	3	1	1.419x10 ⁵	-6.260x10 ⁴	2.152x10 ⁵	9.500x10 ⁴	0.6589
5	3	2	1.317x10 ⁵	-7.280x10 ⁴	2.600x10 ⁵	1.398x10 ⁵	0.5207

As stated earlier, the heat loss for an average year is approximately 2.045×10^5 MBtu. During 1979 the cost of heat at Fort Wainwright was about \$4.60/MBtu. Thus, the yearly cost of heat loss is about \$940,000. With energy costs rising as they are, this cost will soon be over one million dollars per year. Let us now consider some possible improvements to the system and their effect on heat losses.

The most obvious method of reducing heat losses is to increase insulation thickness on the pipes. This is, however, a very expensive proposition. Although we will not try to assess the cost of increasing insulation thicknesses, we will provide data on its anticipated effect on heat losses from the system. Table 3 gives the results of several sets of calculations with varying insulation thicknesses. Also given are the volumes and the increases over the current amount.

In the last column of Table 3 the heat savings per unit of insulation added are given. These quantities in conjunction with the cost of insulation would allow one to examine the relative economics of each case. As can be seen from the table, case 2 offers the best opportunity for being economically viable. The heat savings per unit of insulation added are also relatively high for case 4. In each of these cases, all additional pipe insulation was added to the steam pipes alone.

Another possibility investigated was insulating only the pipes in the larger size utilidors. Access to these

pipes would be easier since these utilidors can be entered, as opposed to smaller utilidors which would need to be excavated; thus the economics for this situation should be more attractive. Table 4 gives results similar to Table 3 except that only pipes in utilidors 3½ x 3½ ft or larger received additional pipe insulation.

As before, case 2 is still the most attractive and case 4 is the next best. Also notice that in each case the heat saving per unit of insulation added is greater than for the same case when all the pipes were reinsulated. This, coupled with the fact that these pipes in the larger utilidors should be easier to insulate, indicates case 2 as the best approach. In addition, it seems likely that larger pipes, which are normally in the larger utilidors, would be easier to insulate in themselves. This would result in still lower insulating costs.

Another method which could be used to reduce heat losses is to reduce the distribution temperature of steam. Currently steam conditions are approximately 90 psig and 375°F, although the saturation temperature of 90 psig steam is about 331°F. Thus, the steam has about 44°F of superheat. If this amount of superheat and/or the distribution pressure were reduced (i.e. saturation pressure of steam reduced), the heat losses could also be reduced. This option was studied only to the extent of determining what the resulting heat losses would be for any given steam temperature. Figure 8 shows the effect of steam temperature on the total system heat losses.

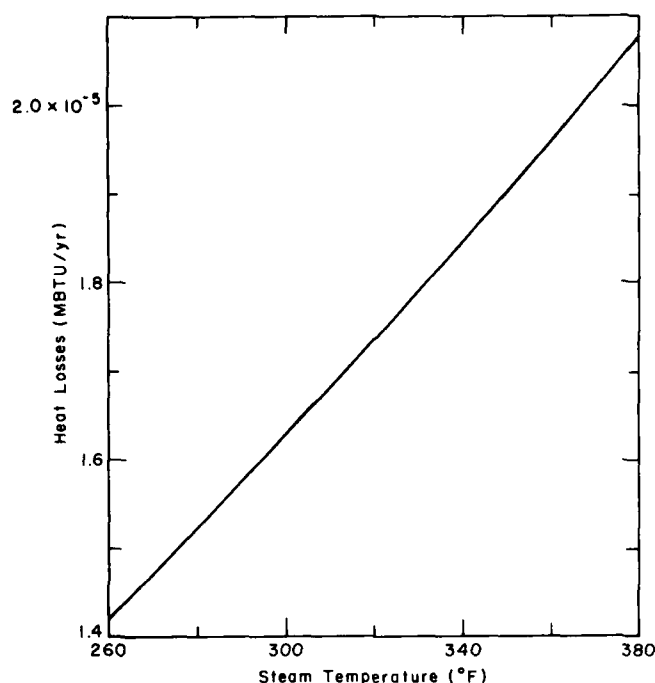


Figure 8. System heat losses as a function of steam temperature.

We feel that insulating the steam pipes in the larger utilidor and reducing the steam temperature hold the most promise for reducing heat losses from the Fort Wainwright system. Although other possibilities may exist, they will not be studied here. These two methods would produce the following cost savings.

1. Additional pipe insulation. Based on the limited input data, the most promising alternative would be to add insulation, probably on the order of an inch or so, to the steam pipes only. It is most likely that this alternative would be the most attractive from an economic viewpoint. Using 10% as the time value of money and 5% as the escalation rate for coal (see U.S. Army Corps of Engineers 1978) we can calculate the present worth of the heat savings resulting from the addition of insulation. For case 2 from Table 3 (addition of one inch of insulation to the steam line only) the reduction in heat loss is 4.94×10^4 MBtu/yr. For 1979 the heat cost at Fort Wainwright was \$4.60/MBtu (from Flanders and Coutts, in prep.). Of this \$2.10 per MBtu is attributable to fuel costs with the remaining \$2.50 per MBtu attributable to ownership, operations and maintenance costs. If we assume that the insulation added will have a useful lifetime of 20 years, the present value of the heat savings is \$2,307,770* where the multiplication factors (12.11 and 8.51) are the

present worth factors for escalating fuel cost savings and fixed plant savings, respectively.

This represents the maximum amount which could be justified for adding one inch of insulation to the steam pipes only.

2. Lower steam temperature. Lower steam temperatures could also result in significant reductions in distribution system heat losses. For instance, a reduction in supply temperature from 375°F to 320°F would result in more than 15% reduction in heat losses. The reduction in supply temperature could be made up of a reduction in steam superheat as well as reduced steam saturation temperature due to reduced pressure. An analysis similar to the one above gives the present value of future heat savings as \$1,433,013. Since this might well be accomplished with little or no investment, it's very attractive.

CONCLUSIONS AND RECOMMENDATIONS

Several major opportunities exist for reducing the heat losses from the Fort Wainwright heat distribution system. During the average year the cost of heat loss approaches one million dollars. The two most promising alternatives, adding 1 inch of insulation to the steam

$$* PV = 4.94 \times 10^4 \text{ MBtu} \left[\left(2.10 \frac{\$}{\text{MBtu}} \times 12.11 \right) + \left(2.50 \frac{\$}{\text{MBtu}} \times 8.51 \right) \right]$$

pipes in the larger utilidors and decreasing the steam temperature from 375° to 320°F, were found to offer the potential for significant savings.

Each of these alternatives merits further study. The results of this work are limited primarily by the quality of the input data. More detailed studies should be performed before any alternative is undertaken. Thus, our recommendations will deal with refinements to this study which would yield results of higher confidence. Our recommendations are listed below:

1. Establish more accurate estimates as to the thickness and condition of the existing pipe insulation. Laboratory measurements of the thermal conductivity of actual samples of the insulation are also needed. These tests are relatively routine.

2. Determine the thermal characteristics of the soil system around typical utilidors. The long-term effects of such a heat source within the soil may significantly effect the thermal properties of the soil by drying it out.

3. Obtain more accurate geometric data on the utilidors. These data would include exact interior and exterior dimensions, burial depth and location of the various utilities within.

4. Make temperature measurements within utilidors to estimate the accuracy of the heat loss computational procedure. Heat flux meters could also be installed in representative utilidors for further confirmation.

5. Refine the methods used in the computational procedure for determining the heat losses. Use several full numerical models to investigate selected utilidor configurations.

6. Investigate the consequences of lowering steam pressure (saturation temperature) and/or steam superheat to obtain lower overall steam temperatures.

7. Make preliminary estimates of the cost of implementing the suggestions put forth in this study. If warranted, make more detailed estimates of the attractive alternatives.

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APPENDIX A: HEAT DISTRIBUTION SYSTEM DATA

Combination Number	Urillidor Dimensions (ft)		Supply pipe diameter (in)	Return pipe diameter (in)	Length (ft)
	Width	Height			
1	1.00	1.00	1.50	1.00	100.0
2	1.50	1.50	0.00	1.00	130.0
3	1.50	2.00	2.00	0.00	140.0
4	2.00	2.00	1.25	1.00	35.0
5	2.00	2.00	2.00	2.00	1280.0
6	2.00	2.00	2.50	2.00	195.0
7	2.00	2.00	3.00	1.25	100.0
8	2.00	2.00	3.00	1.50	150.0
9	2.00	2.00	4.00	2.00	170.0
10	2.00	2.00	5.00	1.50	60.0
11	2.00	2.00	10.00	6.00	35.0
12	2.00	1.50	2.00	1.00	30.0
13	2.00	2.50	2.00	1.00	325.0
14	2.00	2.50	2.00	2.00	275.0
15	2.00	2.50	6.00	2.50	620.0
16	2.00	3.00	6.00	2.50	620.0
17	2.00	4.00	2.00	1.50	120.0
18	2.00	4.00	3.00	2.00	275.0
19	2.42	2.42	2.50	1.00	190.0
20	2.50	2.00	2.00	2.00	150.0
21	2.50	2.00	6.00	2.50	25.0
22	2.50	2.00	6.00	0.00	30.0
23	2.50	2.50	2.00	2.00	65.0
24	2.50	3.00	6.00	4.00	225.0
25	2.50	3.00	8.00	4.00	190.0
26	2.50	3.50	4.00	2.00	30.0
27	3.00	2.00	8.00	2.00	415.0
28	3.00	2.50	3.00	1.50	60.0
29	3.00	2.75	3.00	1.00	100.0
30	3.00	2.75	4.00	2.00	510.0
31	3.00	3.00	1.00	1.00	70.0
32	3.00	3.00	1.50	1.50	50.0
33	3.00	3.00	2.00	1.50	80.0
34	3.00	3.00	2.00	1.25	55.0
35	3.00	3.00	2.00	2.00	550.0
36	3.00	3.00	2.50	1.00	75.0
37	3.00	3.00	2.50	1.50	230.0
38	3.00	3.00	3.00	1.50	635.0
39	3.00	3.00	3.00	2.00	575.0
40	3.00	3.00	4.00	2.00	395.0
41	3.00	3.00	6.00	2.00	305.0
42	3.00	3.00	6.00	3.00	670.0
43	3.00	3.00	8.00	2.00	620.0
44	3.00	3.00	8.00	4.00	270.0
45	3.00	3.00	8.00	4.00	210.0
46	3.06	0.00	6.00	0.00	0.0*
47	3.00	3.50	1.25	1.25	330.0
48	3.00	3.50	1.50	1.50	60.0
49	3.00	3.50	2.00	1.00	260.0
50	3.00	3.50	2.00	1.50	805.2
51	3.00	3.50	2.00	2.00	60.0
52	3.00	3.50	2.50	1.50	965.0
53	3.00	3.50	3.00	1.25	330.0
54	3.00	3.50	3.00	1.50	935.0
55	3.00	3.50	3.00	2.00	675.0
56	3.00	3.50	3.50	2.00	75.0
57	3.00	3.50	4.00	2.00	6360.0
58	3.00	3.50	5.00	2.50	45.0
59	3.00	3.50	6.00	2.00	525.0
60	3.00	3.50	6.00	3.00	650.0
61	3.00	3.50	8.00	4.00	700.0
62	3.00	4.00	2.00	1.00	40.0
63	3.00	4.00	3.00	2.00	270.0
64	3.00	4.00	4.00	3.00	465.0
65	3.00	4.00	6.00	3.00	50.0
66	3.00	5.00	2.00	2.00	65.0
67	3.50	3.00	2.50	1.00	160.0
68	3.50	3.00	4.00	2.00	150.0
69	3.50	3.00	6.00	2.50	150.0
70	3.50	3.00	6.00	3.00	520.0

Combination Number	Utilidor Dimensions (ft)		Supply pipe diameter (in)	Return pipe diameter (in)	Length (ft)
	Width	Height			
71	3.50	3.50	1.50	1.50	70.0
72	3.50	3.50	6.00	3.00	420.0
73	3.50	3.50	8.00	4.00	50.0
74	3.50	4.50	6.00	4.00	520.0
75	4.00	3.00	3.00	2.00	500.0
76	4.00	3.00	3.50	2.50	345.0
77	4.00	4.00	3.00	2.00	90.0
78	4.00	4.00	4.00	2.00	515.0
79	4.00	4.00	6.00	2.00	410.0
80	4.00	4.00	6.00	3.00	510.0
81	4.00	4.00	8.00	2.00	100.0
82	4.00	5.00	1.00	1.00	120.0
83	4.00	5.00	2.00	0.00	130.0
84	4.00	5.00	0.00	2.00	290.0
85	4.00	5.00	3.00	1.50	100.0
86	4.00	5.00	4.00	2.00	260.0
87	4.00	5.00	4.00	2.50	240.0
88	0.00	0.00	0.00	6.00	0.0
89	4.00	5.00	5.00	3.50	400.0
90	4.00	5.00	6.00	2.50	40.0
91	4.00	5.00	6.00	3.00	370.0
92	4.00	5.00	6.00	4.00	270.0
93	4.00	5.00	6.00	0.00	200.0
94	4.00	5.00	8.00	3.00	730.0
95	4.00	5.00	8.00	4.00	1015.0
96	4.00	5.00	10.00	4.00	180.0
97	4.00	5.00	10.00	6.00	1200.0
98	4.50	4.00	6.00	2.00	190.0
99	4.50	5.00	3.00	1.00	320.0
100	4.50	5.00	3.00	2.00	190.0
101	4.50	5.00	3.50	2.00	145.0
102	0.00	0.00	0.00	1.25	0.0*
103	4.50	5.00	5.00	2.00	230.0
104	4.50	5.00	6.00	3.00	555.0
105	4.50	5.00	10.00	4.00	365.0
106	4.50	4.50	4.00	2.00	770.0
107	4.50	4.50	6.00	2.00	240.0
108	4.50	4.50	8.00	4.00	960.0
109	4.50	4.50	10.00	4.00	170.0
110	4.50	4.50	12.00	6.00	825.0
111	5.00	4.00	8.00	4.00	460.0
112	5.00	4.75	12.00	8.00	450.0
113	5.00	5.00	1.00	1.00	130.0
114	5.00	5.00	1.00	1.00	410.0
115	0.00	0.00	8.00	4.00	0.0*
116	5.00	5.00	1.25	1.25	425.0
117	5.00	5.00	1.50	1.25	170.0
118	0.00	0.00	6.00	3.00	0.0*
119	5.00	5.00	2.00	1.00	400.0
120	5.00	5.00	2.00	2.00	310.0
121	5.00	5.00	3.00	1.25	190.0
122	5.00	5.00	3.00	1.50	125.0
123	5.00	5.00	3.00	2.00	300.0
124	5.00	5.00	4.00	1.50	155.0
125	5.00	5.00	4.00	2.00	2315.0
126	5.00	5.00	4.00	2.00	400.0
127	0.00	0.00	2.00	0.00	0.0*
128	5.00	5.00	6.00	2.50	1115.0
129	5.00	5.00	6.00	3.25	355.0
130	0.00	0.00	2.00	1.25	0.0*
131	5.00	5.00	6.00	3.00	500.0
132	5.00	5.00	6.00	4.00	120.0
133	5.00	5.00	2.50	1.25	2800.0
134	0.00	0.00	8.00	0.00	0.0*
135	5.00	5.00	8.00	3.00	410.0
136	0.00	0.00	1.50	1.50	0.0*
137	0.00	0.00	0.00	1.25	0.0*
138	5.00	5.00	8.00	4.00	6285.0
139	5.00	5.00	8.00	4.00	400.0

Combination Number	Utilidor Dimensions (ft)		Supply pipe diameter (in)	Return pipe diameter (in)	Length (ft)
	Width	Height			
140	0.00	0.00	0.00	3.00	0.0*
141	0.00	0.00	0.00	1.50	0.0*
142	5.00	5.00	8.00	6.00	840.0
143	5.00	5.00	10.00	4.00	4785.0
144	5.00	5.00	10.00	3.00	420.0
145	0.00	0.00	4.00	0.00	0.0*
146	5.00	5.00	10.00	5.00	180.0
147	0.00	0.00	4.00	0.00	0.0*
148	5.00	5.00	10.00	6.00	6605.0
149	5.00	5.00	12.00	5.00	240.0
150	5.00	5.00	12.00	6.00	3020.0
151	5.00	5.00	12.00	8.00	875.0
152	5.00	5.00	16.00	8.00	750.0
153	5.33	6.00	1.50	1.25	130.0
154	0.00	0.00	6.00	3.00	0.0*
155	5.50	4.50	6.00	2.00	1150.0
156	5.50	5.00	4.00	2.00	120.0
157	5.50	5.50	8.00	3.00	1285.0
158	5.50	5.50	10.00	3.00	345.0
159	5.50	5.50	10.00	4.00	410.0
160	5.50	5.50	10.00	6.00	1545.0
161	6.00	4.00	14.00	8.00	415.0
162	6.00	5.00	10.00	4.00	390.0
163	6.00	6.00	10.00	6.00	390.0
164	0.00	0.00	4.00	0.00	0.0*
165	6.00	6.00	10.00	6.00	1060.0
166	6.00	6.00	14.00	8.00	250.0
167	6.00	6.00	16.00	10.00	1040.0
168	6.00	6.50	14.00	8.00	365.0
169	6.00	6.50	16.00	8.00	105.0
170	6.00	6.50	20.00	10.00	1550.0
171	6.00	7.00	1.50	1.00	705.0
172	6.00	7.00	5.00	2.50	1010.0
173	6.00	7.00	2.50	2.00	200.0
174	0.00	0.00	5.00	2.50	0.0*
175	6.00	7.00	2.50	2.50	210.0
176	0.00	0.00	5.00	2.50	0.0*
177	6.00	7.00	6.00	2.50	330.0
178	6.00	7.00	3.00	1.25	300.0
179	0.00	0.00	6.00	0.00	0.0*
180	6.00	7.00	6.00	4.00	200.0
181	6.00	7.00	8.00	4.00	1870.0
182	6.00	7.00	8.00	6.00	370.0
183	0.00	0.00	0.00	1.25	0.0*
184	6.00	7.17	3.50	1.00	300.0
185	0.00	0.00	2.00	0.00	0.0*
186	0.00	0.00	1.00	0.00	0.0*
187	6.00	7.17	12.00	6.00	300.0
188	6.00	7.17	12.00	8.00	2110.0
189	6.00	7.50	16.00	10.00	240.0
190	0.00	0.00	4.00	0.00	0.0*
191	6.00	7.50	18.00	10.00	450.0
192	0.00	0.00	4.00	0.00	0.0*
193	6.00	7.50	18.00	10.00	100.0
194	0.00	0.00	4.00	0.00	0.0*
195	6.00	7.50	24.00	10.00	190.0
196	6.00	8.00	8.00	3.00	400.0
197	6.50	5.50	10.00	6.00	100.0
198	7.00	7.00	12.00	6.00	880.0
199	7.00	7.00	12.00	8.00	2605.0
200	7.00	7.00	16.00	8.00	3915.0
201	7.00	7.00	18.00	8.00	1830.0
202	7.00	7.50	24.00	10.00	210.0
203	0.00	0.00	4.00	0.00	0.0*
204	7.00	7.50	24.00	12.00	180.0
205	7.00	9.00	1.50	5.00	60.0
206	7.00	9.00	2.00	2.00	250.0
207	7.00	9.00	3.00	1.50	40.0
208	7.00	9.00	5.00	2.00	40.0
209	7.00	9.00	5.00	1.50	90.0
210	7.00	9.00	12.00	5.00	130.0

Combination Number	Utilidor Dimensions (ft)		Supply pipe diameter (in)	Return pipe diameter (in)	Length (ft)
	Width	Height			
211	0.00	0.00	5.00	0.00	0.0*
212	7.00	9.00	14.00	5.00	50.0
213	0.00	0.00	5.00	0.00	0.0*
214	7.00	9.00	2.50	1.25	40.0
215	0.00	0.00	8.00	0.00	0.0*
216	7.00	9.00	10.00	2.00	100.0
217	7.00	9.00	10.00	6.00	290.0
218	0.00	0.00	10.00	5.00	0.0*
219	7.00	9.00	10.00	6.00	320.0
220	0.00	0.00	12.00	5.00	0.0*
221	0.00	0.00	3.00	0.00	0.0*
222	7.00	9.00	10.00	6.00	290.0
223	0.00	0.00	14.00	5.00	0.0*
224	0.00	0.00	3.00	0.00	0.0*
225	7.00	9.00	10.00	5.00	80.0
226	0.00	0.00	14.00	6.00	0.0*
227	7.00	9.00	12.00	5.00	90.0
228	7.00	9.00	12.00	5.00	280.0
229	0.00	0.00	5.00	0.00	0.0*
230	7.00	9.00	8.00	1.50	40.0
231	7.00	9.00	10.00	5.00	90.0
232	7.50	6.00	20.00	10.00	450.0

* Note: In instances where the utilidor dimensions and length are zero, pipes are contained in preceeding utilidor. In addition 3 pipes were inadvertently left out of the computer input file. This, unfortunately, was not noticed until all calculations were complete. Since the error caused by this mistake is of the order of less than 1/2%, the calculations were not redone.

APPENDIX B: UTILIDOR HEAT LOSS PROGRAM

```

INITIATE CONSTANTS
BD=4
PI=3.14159
RITHK=1
SITHK=1
SOILC=1.5
TCNDST=190
THCC=0.80
TSTEAM=375
TSURF=25.7
UTHK=.5
SITHK=SITHK/12.
RITHK=RITHK/12.

WRITE INTRODUCTION AND HEADINGS
WRITE(6,5)
5 FORMAT(1X,'DATA OUTPUT'//)
25X,'THIS PROGRAM CALCULATES THE HEAT LOSS FROM'
8/' UTILIDOR SECTIONS WITH THE VARIABLES BELOW.'
2/' INDEPENDENT:' T19,X='UTILIDOR HEIGHT (FT)'
2/19X,Y='UTILIDOR WIDTH (FT)'
2/18X,L='UTILIDOR LENGTH (FT)'
2/18X,SPD='SUPPLY PIPE DIAMETER (IN)'
2/19X,RPD='RETURN PIPE DIAMETER (IN)'
2/18X,TCNDT='RETURN CONDENSATE TEMPERATURE'
2/18X,TSTEM='SUPPLY STEAM TEMPERATURE'
2/18X,TSURF='GROUND SURFACE TEMPERATURE'
2/' DEPENDENT:' T19,*TRULK='BULK AIR TEMPERATURE'
2/18X,TCONC='INTERIOR CONCRETE TEMPERATURE'
2/18X,TCONX='EXTERIOR CONCRETE TEMPERATURE'
2/18X,TINSS='SUPPLY INSULATION TEMPERATURE'
2/19X,TINSR='RETURN INSULATION TEMPERATURE'//)
WRITE(6,6)
6 FORMAT(1H /3X,'X','Y','SPD','RPD','HTSURF TSTEM',
41X,'S2HTCNCT TINSS TINSR TRULK TCONC TCONX HEAT LOSS',
24X,'L','6X','HEAT LOSS'/2X,33H'(FT) (FT) (IN) (IN) (F),
23X,47H'(F) (F) (F) (F) (F) (F) (F)',
8*(BTU/HR*FT)' ,2X,(FT)' ,5X,(BTU/HR)' /1X,116('°'))

READ IN NUMBER OF SECTIONS
READ(5,7) N
7 FORMAT(I4)
DO 1000 I=1,N

READ IN UTILIDOR AND PIPE DIMENSIONS
READ(5,8) X,Y,SPD,RPD,XL
8 FORMAT(1X,F4.2,3F6.2,F7.1)
CHECK FOR INPUT ERROR
CHECK=X*Y*XL
IF(CHECK) 10,9,11
9 IF(X.EQ.0.AND.Y.EQ.0.AND.XL.EQ.0) GO TO 11
10 WRITE(6,11) I,X,Y,SPD,RPD,XL
GO TO 1000
11 FORMAT(1H,'UTILIDOR DIMENSION INPUT ERROR ON LINE ',I4
&,'. DATA ENTERED=',4F5.2,F7.1))

DETERMINE TYPE OF SECTION
IF(RPD.EQ.0.AND.SPD.GT.0) GO TO 15
IF(SPD.EQ.0.AND.RPD.GT.0) GO TO 14
IF(SPD.GT.0.AND.RPD.GT.0) GO TO 13
WRITE(6,12) I,X,Y,SPD,RPD,XL
GO TO 1000
12 FORMAT(1X,'ERROR IN PIPE DIMENSION DATA ON LINE NUMBER ',I4
&,'. DATA LINE=',1X,F4.2,3F6.2,F7.1))
13 KASE=1
GO TO 16
14 KASE=0
GO TO 16
15 KASE=-1
16 CONTINUE
CHECK FOR MULTIPLE PIPES AND SAVE UTILIDOR DIMENSIONS
IF(X) 21,21,22
21 X=SAVEX
Y=SAVEY
XL=SAVEL

UTILIDOR HEAT LOSS PROGRAM

THIS PROGRAM CALCULATES THE HEAT LOSS FROM PIPES WITHIN BURIED CONCRETE UTILIDORS. ENTER UTILIDOR DATA INTO DATA-FILE "DATAUT". THE FIRST LINE MUST BE THE TOTAL NUMBER OF UTILIDOR SECTIONS TO BE EVALUATED (I4 FORMAT). EACH SUCCESSIVE ENTRY LINE MUST CONTAIN, IN ORDER, THE UTILIDOR HEIGHT & WIDTH, THE STEAM (SUPPLY) PIPE DIAMETER, THE CONDENSATE (RETURN) PIPE DIAMETER AND FINALLY THE UTILIDOR LENGTH (ALL FPR FORMAT #P). THERE MAY BE ANY NUMBER OF PIPES. THE FOLLOWING SYSTEM IS EMPLOYED FOR ENTERING THE DIFFERENT QUANTITY AND TYPE OF PIPES:

1 PIPE: ENTER UTILIDOR DIMENSIONS AND DIAMETER OF PIPE IN CORRECT CATEGORY (SUPPLY OR RETURN). ENTER ZERO (0) FOR THE MISSING PIPE DIAMETER.

2 PIPES: ENTER UTILIDOR DIMENSIONS AND DIAMETERS OF PIPES IN CORRECT ORDER (SUPPLY THEN RETURN).
```

MORE THAN
2 PIPES: ENTER FIRST T=0 (?) PIPES AS ABOVE. THEN ON A
NEW DATA LINE ENTER ZEROS (0) FOR ALL UTILIDOR
DIMENSIONS AND ENTER DIAMETER OF PIPE IN CORRECT
CATEGORY.

ZERO DIMENSIONS FOR UTILIDOR CAN BE ADDED INDEFINITELY TO
INDICATE ANY NUMBER OF PIPES.

FOLLOWING IS A LIST OF THE SIGNIFICANT PROGRAM VARIABLES.

BD= BURIAL DEPTH OF UTILIDOR (FT)
EFAIRC= EFFECTIVE AIR CONDUCTIVITY (BTU/HR*FT*F)
EFUD= EFFECTIVE UTILIDOR DIAMETER (FT)
GRSHOF= GRASHOF NUMBER
HLOSS= HEAT LOSS (BTU/HR*FT)
HTCA= HEAT TRANSFER COEFFICIENT OF AIR (BTU/HR*FT*F)
HTCI= HEAT TRANSFER COEFFICIENT OF INSULATION (BTU/HR*FT*F)
PERU= PERIMETER OF UTILIDOR (FT)
PRANTL= PRANDTL NUMBER
RAIR= THERMAL RESISTANCE OF AIR (HR*FT*F/RTU)
RCONC= THERMAL RESISTANCE OF CONCRETE (HR*FT*F/RTU)
RINS(S)(R)= THERMAL RESISTANCE OF INSULATION (SUPPLY)(RETURN)
(HR*FT*F/RTU)
RIR= RETURN PIPE INSULATION RADIUS (FT)
RITHK= RETURN PIPE INSULATION THICKNESS (FT)
RPD= RETURN PIPE DIAMETER (IN)
RPR= RETURN PIPE RADIUS (FT)
RSOIL= THERMAL RESISTANCE OF SOIL (HR*FT*F/RTU)
DELTA= EFFECTIVE PIPE/UTILIDOR DISTANCE (FT)
SIR= SUPPLY PIPE RADIUS (FT)
SITHK= SUPPLY PIPE INSULATION THICKNESS (IN)
SOILC= SOIL CONDUCTIVITY (BTU/HR*FT*F)
SPD= SUPPLY PIPE DIAMETER (IN)
SPR= SUPPLY PIPE RADIUS (FT)
TBULK= BULK AIR TEMPERATURE (F)
TCNDST= CONDENSATE TEMPERATURE (F)
TCONC= INTERIOR CONCRETE TEMPERATURE (F)
THCAIR= THERMAL CONDUCTIVITY OF AIR (BTU/HR*FT*F)
THCC= THERMAL CONDUCTIVITY OF CONCRETE (BTU/HR*FT*F)
THCSI= THERMAL CONDUCTIVITY OF SUPPLY INSULATION (BTU/HR*FT*F)
THCRI= THERMAL CONDUCTIVITY OF RETURN INSULATION (BTU/HR*FT*F)
TINS(S)(R)= INSULATION TEMPERATURE (SUPPLY)(RETURN) (F)
TSTEAM= STEAM TEMPERATURE (F)
TSURF= GROUND SURFACE TEMPERATURE (F)
TX= EXTERIOR CONCRETE TEMPERATURE (F)
UTHK= UTILIDOR THICKNESS (FT)
VAIR= DYNAMIC VISCOSITY OF AIR (FT**2/SEC)
X= UTILIDOR HEIGHT
XL= UTILIDOR LENGTH (FT)
Y= UTILIDOR WIDTH (FT)

DIMENSION Q(400),QXL(400)
CALL CNTRL(3,'DATAJT',5)
CALL CNTRL(3,'TOTALG',6)

MULT=MULT+1
GO TO 25
22 SAVEX=X
SAVEY=Y
SAVEL=XL
MULT=0
25 SIR=0
RIR=0
HLOSSX=0
LAST=C
C
CONVERT UNITS AND DIAMETERS TO RADII
SPD=SPD/12
RPD=RPD/12
SPR=SPD/2
RPR=RPD/2
IF(KASE) 27,28,26
26 RIR=RPR+RITHK
27 SIR=SPR+SITHK
GO TO 29
28 RIR=RPR+RITHK
29 RID=RIR*2.
SID=SIR*2.
C
GUESS AT CONCRETE AND INSULATION TEMPERATURES
TINSS=TSTEAM-100
TINSR=TCNDST-100
TCONC=55
ITNUM=0
IF(KASE) 33,44,55
33 TINS=TINSS
GOTO 60
44 TINS=TINSR
GOTO 60
55 TINS=(TINSS+SID+TINSR+RID)/(SID+RID)
60 TBULK=(TINS+TCONC)/2.
ITNUM=ITNUM+1
C
CALCULATE THE THERMAL RESISTANCE FOR EACH MAT'L
THCSI=.0221+.13E-5*(TSTEAM+TINSS)/2
THCRI=.0221+.13E-5*(TCNDST+TINSR)/2
IF(KASE) 63,64,63
63 RINSS=ALOG(SIR/SPR)/(2*PI*THCSI)
IF(KASE) 65,65,64

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64 RINSR=ALOG(RIR/RPR)/(2.*PI*THCR1)
65 PERU=2.*(X+Y)
RCONC=UTHK/(PERU*THCC)
RSOIL=1/(SOILC*1.685*(4LOG10(EPD/X+1.)))*((-50)*(EPD/Y))*((-0.078)))
PRANTL=C.71849-TBULK*1.275E-4
EFUD=PERU/PI
THCAIR=0.01319*TBULK+2.5E-5
VAIR=TBULK*5.4E-7+1.2E-4
DELTA=(EFUD-(SID*RID))/2.
GRSHOF=32.2*ABS(TINS-TCONC)*(DELTA*.3)/((VAIR*.2)*(TBULK+450.7))
EFAIRC=THCAIR*0.4*(GRSHOF*PRANTL)*0.2
IF(KASE)66,67,70
66 RAIR=ALOG(EFUD/SID)/(2.*PI*EFAIRC)
RINS=RINSR
GOTO 80
67 RAIR=ALOG(EFUD/RID)/(2.*PI*EFAIRC)
RINS=RINSR
GOTO 80
70 HTCI=1./RINS+(TCNDST-TINSR)/((TSTEAM-TINSS)*RINSR)
HTCA=2*PI*EFAIRC*(1/ALOG(EFUD/SID)+(TINSR-TCONC)/((TINSS-TCONC)
8*ALOG(EFUD/RID)))
RINS=1./HTCI
RAIR=1./HTCA
C) SUM THERMAL RESISTANCES AND FIND HEAT LOSS.
80 HTCT=1./(RINS+RAIR+RCONC+RSOIL)
IF(KASE)87,86,87
86 HLOSS=HTCT*(TCNDST-TSURF)
TINSR=TCNDST-(HLOSS*RINS)
TINS=TINSR
GOTO 90
87 HLOSS=HTCT*(TSTEAM-TSURF)
TINSS=TSTEAM-(HLOSS*RINS)
TINS=TINSS
90 TX=TSJRF+(HLOSS*RSOIL)
TCONC=TX+(HLOSS*RCONC)
IF(KASE)94,94,93
93 RAIRS=ALOG(EFUD/SID)/(2.*PI*EFAIRC)
RAIRS=ALOG(EFUD/RID)/(2.*PI*EFAIRC)
TINSS=TSTEAM/(1+RINS/RAIRS)+TCONC/(1+RAIRS/RINSR)
TINSR=TCNDST/(1+RINS/RAIRS)+TCONC/(1+RAIRS/RINSR)
C) DETERMINE IF HEAT LOSS VALUE HAS CONVERGED AND CONTINUE
ITERATIONS IF NECESSARY.
94 DELTAH=ABS(HLOSS-HLOSSX)/HLOSS
PERCNT=HLOSS*0.0001
IF(DELTAH.LE.PERCNT) GOTO 100
HLOSSX=HLOSS
IF(ITNUM.EQ.12) GOTO 95
IF(KASE)60,60,55
95 WRITE(6,96)
96 FORMAT(5X,'AFTER 12 ITERATIONS CONVERGENCE NOT ATTAINED*/
12X,'ALTER INITIAL TEMPERATURES IN LINES ABOVE')
GOTO 1000
100 Q(I)=HLOSS
IF(LAST) 101,101,105
101 LAST=1.0
IF(KASE)60,60,55
C) FIND HEAT LOSS OVER PIPE LENGTH
105 QXL(I)=Q(I)*XL
IF(MULT) 120,120,110
110 X=0
Y=0
XL=0
120 S=SPD*12.
R=RPD*12.
C) ITERATIONS COMPLETE, WRITE RESULTS
WRITE(6,140) X,Y,S,R,TSURF,TSTEAM,TCNDST,TINSS,TINSR,TBULK,
&TCONC,TX,Q(I),XL,QXL(I)
140 FORMAT(1X,4(F5.2,1X),5X,4(F5.1,1X),5X,4(F5.1,1X),5X,F6.2,
&2X,F6.1,2X,E12.5)
180 XI=I/4.
ISPACE=IFIX(XI)
IF(ISPACE.EQ.XI) GOTO 190
GOTO 196
190 WRITE(6,195)
195 FORMAT(1H )
196 XI=ABS((I-40)/57.)
ITITLE=IFIX(XI)
IF(ITITLE.EQ.XI) WRITE(6,6)
1000 CONTINUE
C) SECTIONS COMPLETE, SUM HEAT LOSS
SUM=0.
DO 1200 J=1,N
SUM=SUM+QXL(J)
1200 CONTINUE
C) WRITE OUT TOTAL HEAT LOSS
SUMYR=SUM*0.00876
WRITE(6,1300) SUM,SUMYR
1300 FORMAT(1H0//,' TOTAL HEAT LOSS FROM UTILIDORS=',E12.4,' BTU/HR'
&/T33,E12.4,' MBTU/YR')
CALL CONTRL(4,'TOTALG',6)
CALL CONTRL(4,'DATAJT',5)
CALL EXIT
END

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DATA INPUT FILE

```

X  =UTILIDOR HEIGHT (FT)
Y  =UTILIDOR WIDTH (FT)
SPD =SUPPLY PIPE DIAMETER (IN)
SKD =RETURN PIPE DIAMETER (IN)
L  =UTILIDOR LENGTH (FT)

```

NOTE: ALL COMMENTS MUST BE DELETED BEFORE USING
THIS FILE.

23

6.00	7.50	24.00	10.00	150.0
6.00	8.00	4.00	3.00	400.0
6.50	5.50	10.00	6.00	100.0
7.00	7.30	12.00	6.00	80.0
7.00	7.00	12.00	8.00	260.0
7.00	7.00	12.00	8.00	350.0
7.00	7.00	18.00	8.00	180.0
7.00	7.50	24.00	10.00	210.0
0.00	0.00	4.00	0.00	0.0
7.00	7.50	24.00	12.00	180.0
7.00	9.00	1.50	5.00	60.0
7.00	9.00	2.00	2.00	250.0
7.00	9.00	3.00	1.50	40.0
7.00	9.00	5.00	2.00	40.0
7.00	9.00	5.00	1.50	90.0
7.00	9.00	12.00	5.00	130.0
0.00	0.00	5.00	0.00	0.0
7.00	9.00	14.00	5.00	50.0
0.00	0.00	5.00	0.00	0.0
7.00	9.00	2.50	1.25	40.0
0.00	0.00	8.00	0.00	0.0
7.00	9.00	10.00	2.00	100.0
7.00	9.00	10.00	6.00	290.0
0.00	0.00	10.00	5.00	0.0
7.00	9.00	10.00	6.00	320.0
0.00	0.00	12.00	5.00	0.0
0.00	0.00	3.00	2.00	0.0
7.00	9.00	10.00	6.00	290.0
0.00	0.00	14.00	5.00	0.0
0.00	0.00	3.00	0.00	0.0
7.00	9.00	10.00	5.00	80.0
0.00	0.00	14.00	6.00	0.0
7.00	9.00	12.00	5.00	90.0
7.00	9.00	12.00	5.00	280.0
0.00	0.00	5.00	0.00	0.0
7.00	9.00	8.00	1.50	40.0
7.00	9.00	10.00	5.00	90.0
7.50	6.00	20.00	10.00	450.0

DATA OUTPUT

THIS PROGRAM CALCULATES THE HEAT LOSS FROM
UTILILTOR SECTIONS WITH THE VARIABLES BELOW.

INDEPENDENT:

X
UTILILTOR HEIGHT (FT)
UTILILTOR WIDTH (FT)
UTILILTOR LENGTH (FT)
SPD
SUPPLY PIPE DIAMETER (IN)
RCDN
RETURN PIPE DIAMETER (IN)
TCNLT
RETURN CONDENSATE TEMPERATURE
SYSTEM SUPPLY STEAM TEMPERATURE
TSURF
GROUND SURFACE TEMPERATURE

DEPENDENT:

TBLK
JULK AIR TEMPERATURE
TCONC
CONCRETE TEMPERATURE
TINSR
RETURN INSULATION TEMPERATURE
TINSR
RETURN INSULATION TEMPERATURE

X (FT)	Y (FT)	SPD (IN)	RPD (IN)	TSURF (F)	SYSTEM (F)	TCNLT (F)	TINSR (F)	TBLK (F)	TCNLT (F)	TCNLT (F)	HEAT LOSS (BTU/HR-FT)	L (FT)	HEAT LOSS (BTU/HR)
1.00	1.00	1.50	1.00	25.7	375.0	190.0	156.8	94.0	41.2	50.4	49.18	100.0	0.52180E 04
1.50	1.50	0.00	1.00	25.7	375.0	190.0	275.0	66.8	50.2	31.6	19.30	10.0	0.25093E 04
1.50	2.00	2.00	0.00	25.7	375.0	190.0	139.0	90.0	52.8	44.6	6.99	35.0	0.27982E 04
2.00	2.00	1.25	1.00	25.7	375.0	190.0	130.1	78.1	50.1	44.6	70.09	35.0	0.22453E 04
2.00	2.00	2.00	2.00	25.7	375.0	190.0	151.4	92.3	57.6	50.4	91.56	1200.0	0.11720E 06
2.00	2.00	2.50	2.00	25.7	375.0	190.0	160.9	94.5	60.5	52.7	100.13	135.0	0.19525E 05
2.00	2.00	3.00	1.25	25.7	375.0	190.0	166.7	89.7	61.8	53.7	103.84	100.0	0.13382E 05
2.00	2.00	3.00	1.50	25.7	375.0	190.0	167.2	89.7	62.4	54.1	105.35	100.0	0.15803E 05
2.00	2.00	4.00	2.00	25.7	375.0	190.0	182.4	100.6	72.5	58.9	123.07	170.0	0.2922E 05
2.00	2.00	5.00	1.50	25.7	375.0	190.0	181.3	100.6	72.5	62.0	134.57	60.0	0.8742E 04
2.00	2.00	10.00	6.00	25.7	375.0	190.0	211.0	137.1	93.2	78.1	194.03	35.0	0.6511E 04
2.00	1.50	2.00	1.00	25.7	375.0	190.0	111.0	83.9	56.5	48.8	83.79	30.0	0.22138E 04
2.00	2.50	2.00	1.00	25.7	375.0	190.0	155.2	80.5	54.4	46.4	85.75	325.0	0.27869E 05
2.00	2.50	2.00	2.00	25.7	375.0	190.0	180.8	88.2	56.7	50.3	92.66	275.0	0.24883E 05
2.00	2.50	6.00	2.50	25.7	375.0	190.0	200.8	109.6	77.1	66.4	155.72	620.0	0.92551E 05
2.00	2.50	6.00	2.50	25.7	375.0	190.0	198.4	107.8	76.2	66.4	155.72	620.0	0.93546E 05
2.00	4.00	2.00	1.50	25.7	375.0	190.0	180.5	83.7	50.4	47.1	91.66	120.0	0.1999E 05
2.00	4.00	3.00	2.00	25.7	375.0	190.0	185.3	84.8	54.8	48.5	92.89	120.0	0.2035E 05
2.00	4.00	2.50	2.00	25.7	375.0	190.0	185.4	86.9	55.7	49.3	93.13	120.0	0.2035E 05
2.50	2.00	2.00	2.00	25.7	375.0	190.0	155.4	87.0	55.3	48.3	93.13	120.0	0.19579E 05
2.50	2.00	6.00	2.50	25.7	375.0	190.0	199.4	102.0	75.0	64.3	156.09	50.0	0.3752E 04
2.50	2.00	6.00	3.00	25.7	375.0	190.0	199.4	102.0	75.0	64.3	156.09	50.0	0.3752E 04
2.50	2.00	6.00	4.00	25.7	375.0	190.0	199.4	102.0	75.0	64.3	156.09	50.0	0.3752E 04
2.50	3.00	6.00	2.50	25.7	375.0	190.0	199.4	102.0	75.0	64.3	156.09	50.0	0.3752E 04
2.50	3.00	6.00	3.00	25.7	375.0	190.0	199.4	102.0	75.0	64.3	156.09	50.0	0.3752E 04
2.50	3.00	6.00	4.00	25.7	375.0	190.0	199.4	102.0	75.0	64.3	156.09	50.0	0.3752E 04
2.50	3.00	8.00	2.00	25.7	375.0	190.0	199.4	102.0	75.0	64.3	156.09	50.0	0.3752E 04
2.50	3.00	8.00	3.00	25.7	375.0	190.0	199.4	102.0	75.0	64.3	156.09	50.0	0.3752E 04
2.50	3.00	8.00	4.00	25.7	375.0	190.0	199.4	102.0	75.0	64.3	156.09	50.0	0.3752E 04
2.50	3.00	8.00	6.00	25.7	375.0	190.0	199.4	102.0	75.0	64.3	156.09	50.0	0.3752E 04
2.50	3.00	8.00	8.00	25.7	375.0	190.0	199.4	102.0	75.0	64.3	156.09	50.0	0.3752E 04
2.50	3.00	8.00	1.50	25.7	375.0	190.0	157.6	112.6	55.6	49.8	164.82	25.0	0.37085E 05
2.50	3.00	8.00	2.00	25.7	375.0	190.0	171.4	117.9	81.7	71.0	198.01	190.0	0.3722E 05
2.50	3.00	8.00	3.00	25.7	375.0	190.0	171.4	107.5	63.3	56.6	198.78	45.0	0.3933E 05
2.50	3.00	8.00	4.00	25.7	375.0	190.0	171.4	107.5	63.3	56.6	198.78	45.0	0.3933E 05
2.50	3.00	8.00	6.00	25.7	375.0	190.0	171.4	107.5	63.3	56.6	198.78	45.0	0.3933E 05
2.50	3.00	8.00	8.00	25.7	375.0	190.0	171.4	107.5	63.3	56.6	198.78	45.0	0.3933E 05
3.00	2.75	2.00	1.00	25.7	375.0	190.0	155.1	91.2	55.6	49.8	106.86	100.0	0.1686E 05
3.00	2.75	4.00	2.00	25.7	375.0	190.0	171.4	92.0	62.1	55.1	124.99	100.0	0.2293E 05
3.00	3.00	1.00	1.00	25.7	375.0	190.0	127.8	70.0	44.2	44.2	56.99	70.0	0.0669E 04
3.00	3.00	1.50	1.50	25.7	375.0	190.0	127.8	70.0	44.2	44.2	56.99	70.0	0.0669E 04
3.00	3.00	2.00	2.00	25.7	375.0	190.0	180.4	81.4	51.3	46.5	92.59	80.0	0.7074E 04
3.00	3.00	2.50	1.25	25.7	375.0	190.0	177.6	78.1	40.9	44.0	96.20	55.0	0.7863E 04
3.00	3.00	2.50	1.00	25.7	375.0	190.0	146.2	77.2	32.3	41.7	94.21	75.0	0.7465E 04
3.00	3.00	3.00	1.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	3.50	1.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	2.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	2.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	3.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	3.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	4.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	4.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	5.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	5.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	6.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	6.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	7.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	7.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	8.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	8.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	9.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	9.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	10.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	10.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	11.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	11.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	12.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	12.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	13.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	13.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	14.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	14.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	15.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	15.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	16.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	16.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	17.00	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	17.50	25.7	375.0	190.0	176.6	84.6	55.9	48.0	102.09	80.0	0.7740E 04
3.00	3.00	4.00	18.00	25.7	375.3								

X (FT)	Y (FT)	SPD (IN)	RPD (IN)	TSURF (F)	TSIEM (F)	TCMDY (F)	TINS (F)	THULK (F)	TCMC (F)	TCNX (F)	HEAT LOSS (BTU/HR-FT)	L (FT)	HEAT LOSS (BTU/HR)
450	5.00	3.00	1.00	25.7	375.0	190.0	141.9	83.7	49.9	46.2	112.60	120.0	0.36032E 05
450	5.00	3.00	2.00	25.7	375.0	190.0	144.1	83.8	53.6	49.5	120.59	190.0	0.22022E 05
450	5.00	3.50	2.00	25.7	375.0	190.0	150.0	83.8	53.6	49.5	129.69	1150.0	0.18085E 05
0.00	0.00	0.00	1.20	25.7	375.0	190.0	275.0	45.2	30.6	29.8	22.74	0.0	0.32744E 04
450	5.00	5.00	3.00	25.7	375.0	190.0	160.1	98.7	59.0	53.0	164.94	20.0	0.25042E 05
450	5.00	10.00	4.00	25.7	375.0	190.0	201.7	102.7	75.6	68.0	232.40	300.0	0.08422E 05
450	4.50	4.00	2.00	25.7	375.0	190.0	158.5	82.3	55.8	51.0	137.70	700.0	0.10032E 06
450	4.50	8.00	2.00	25.7	375.0	190.0	178.5	105.6	92.6	56.8	169.22	200.0	0.04013E 05
450	4.50	10.00	4.00	25.7	375.0	190.0	208.8	109.5	106.8	63.6	206.67	400.0	0.19002E 06
450	4.50	12.00	6.00	25.7	375.0	190.0	208.8	120.2	135.4	68.1	230.84	1700.0	0.03942E 05
500	4.00	12.00	6.00	25.7	375.0	190.0	221.4	130.2	82.2	73.2	258.87	850.0	0.21577E 06
500	4.00	12.00	8.00	25.7	375.0	190.0	221.6	140.4	62.2	62.2	207.69	400.0	0.25537E 05
500	4.75	12.00	8.00	25.7	375.0	190.0	221.6	120.3	81.2	72.6	268.85	400.0	0.12099E 05
500	5.00	1.00	1.00	25.7	375.0	190.0	101.2	61.1	40.0	40.0	69.70	410.0	0.02876E 05
500	5.00	1.00	1.00	25.7	375.0	190.0	101.2	61.1	40.0	40.0	210.37	0.0	0.08632E 05
500	5.00	1.25	1.25	25.7	375.0	190.0	108.2	64.9	41.8	39.3	78.32	450.0	0.03587E 05
500	5.00	1.50	1.25	25.7	375.0	190.0	114.1	67.6	43.0	40.3	84.22	170.0	0.01417E 05
0.00	0.00	3.00	3.00	25.7	375.0	190.0	177.3	103.7	62.1	56.6	177.67	0.0	0.30032E 05
0.00	0.00	3.00	2.00	25.7	375.0	190.0	177.3	72.2	44.8	41.9	93.01	400.0	0.27055E 05
0.00	0.00	3.00	2.00	25.7	375.0	190.0	177.3	71.1	46.5	43.3	101.58	150.0	0.03189E 05
500	5.00	3.00	1.25	25.7	375.0	190.0	140.8	81.7	46.5	45.8	115.52	0.0	0.02149E 05
500	5.00	3.00	1.50	25.7	375.0	190.0	140.8	81.7	46.5	45.8	117.59	150.0	0.14991E 05
500	5.00	3.00	2.00	25.7	375.0	190.0	142.3	82.6	50.6	46.1	121.47	300.0	0.03641E 05
500	5.00	4.00	2.00	25.7	375.0	190.0	154.4	85.9	55.5	49.3	135.83	500.0	0.02165E 06
500	5.00	4.00	2.00	25.7	375.0	190.0	154.4	90.3	54.3	49.9	139.51	230.0	0.02229E 06
0.00	0.00	2.00	1.25	25.7	375.0	190.0	177.3	103.7	45.3	42.3	139.51	400.0	0.02022E 05
0.00	0.00	2.00	1.50	25.7	375.0	190.0	177.3	103.7	45.3	42.3	175.77	400.0	0.50088E 06
0.00	0.00	2.00	2.00	25.7	375.0	190.0	177.3	103.7	45.3	42.3	174.78	1150.0	0.02198E 05
0.00	0.00	2.50	1.25	25.7	375.0	190.0	177.3	103.7	45.3	42.3	179.05	350.0	0.03383E 05
0.00	0.00	2.50	1.50	25.7	375.0	190.0	177.3	103.7	45.3	42.3	35.31	0.0	0.35351E 05
0.00	0.00	3.00	1.25	25.7	375.0	190.0	177.3	103.7	45.3	42.3	173.67	500.0	0.08832E 05
0.00	0.00	3.00	1.50	25.7	375.0	190.0	177.3	103.7	45.3	42.3	183.01	120.0	0.02182E 06
0.00	0.00	3.00	2.00	25.7	375.0	190.0	177.3	103.7	45.3	42.3	185.69	2800.0	0.02993E 06
0.00	0.00	4.00	0.00	25.7	375.0	190.0	181.9	120.5	63.2	57.4	182.71	0.0	0.51157E 06
0.00	0.00	4.00	1.50	25.7	375.0	190.0	181.9	120.5	63.2	61.4	205.61	400.0	0.04401E 06
0.00	0.00	4.00	1.25	25.7	375.0	190.0	181.9	120.5	63.2	49.8	86.45	0.0	0.03646E 05
500	5.00	8.00	4.00	25.7	375.0	190.0	275.0	144.4	68.8	62.2	230.84	628.0	0.13222E 07
500	5.00	8.00	3.00	25.7	375.0	190.0	275.0	144.4	68.8	62.2	210.37	400.0	0.04499E 05
0.00	0.00	0.00	1.50	25.7	375.0	190.0	177.3	103.7	45.3	42.3	39.23	0.0	0.01594E 05
500	5.00	8.00	4.00	25.7	375.0	190.0	275.0	144.4	68.8	63.7	230.84	400.0	0.13222E 07
500	5.00	8.00	3.00	25.7	375.0	190.0	275.0	144.4	68.8	63.7	210.37	400.0	0.04499E 05
0.00	0.00	4.00	0.00	25.7	375.0	190.0	177.3	103.7	45.3	42.3	116.84	0.0	0.04902E 05
500	5.00	10.00	5.00	25.7	375.0	190.0	204.1	145.4	70.5	63.7	230.84	400.0	0.13222E 07
500	5.00	10.00	4.00	25.7	375.0	190.0	204.1	145.4	70.5	63.7	230.84	400.0	0.13222E 07
500	5.00	10.00	3.00	25.7	375.0	190.0	204.1	145.4	70.5	63.7	230.84	400.0	0.13222E 07
500	5.00	10.00	2.00	25.7	375.0	190.0	204.1	145.4	70.5	63.7	230.84	400.0	0.13222E 07
500	5.00	10.00	1.50	25.7	375.0	190.0	204.1	145.4	70.5	63.7	230.84	400.0	0.13222E 07
500	5.00	10.00	1.25	25.7	375.0	190.0	204.1	145.4	70.5	63.7	230.84	400.0	0.13222E 07
0.00	0.00	6.00	0.00	25.7	375.0	190.0	218.2	130.8	79.9	71.6	264.44	300.0	0.07962E 06
500	5.00	12.00	6.00	25.7	375.0	190.0	235.4	154.6	81.8	72.6	369.91	800.0	0.23347E 06
500	5.00	16.00	8.00	25.7	375.0	190.0	235.4	154.6	81.8	72.6	507.86	700.0	0.02356E 06
500	5.00	16.00	8.00	25.7	375.0	190.0	235.4	154.6	81.8	72.6	85.00	1500.0	0.01170E 05
0.00	0.00	6.00	3.00	25.7	375.0	190.0	177.3	103.7	60.7	55.7	180.47	0.0	0.02361E 05
0.00	0.00	6.00	3.00	25.7	375.0	190.0	177.3	103.7	60.7	55.7	172.30	1150.0	0.01914E 06

X (FT)	Y (FT)	SPD (IN)	APD (IN)	TSURF (F)	TSTEM (F)	TCNDT (F)	TINSS (F)	TINSR (F)	TBLK (F)	TCNC (F)	TCNX (F)	HEAT LOSS (BTU/HR-FT)	L (FT)	HEAT LOSS (BTU/HR)
0.00	0.00	8.00	0.00	25.7	375.0	190.0	170.2	90.0	113.5	56.8	53.0	192.37	0.0	0.76949E 04
7.00	9.00	10.00	2.00	25.7	375.0	190.0	189.7	86.9	114.4	64.7	60.0	241.51	100.0	0.24151E 05
7.00	9.00	10.00	6.00	25.7	375.0	190.0	195.0	105.2	113.6	68.1	63.0	263.30	290.0	0.26330E 05
0.00	0.00	10.00	5.00	25.7	375.0	190.0	193.8	101.6	113.6	67.4	63.0	257.70	0.0	0.25770E 05
7.00	9.00	10.00	6.00	25.7	375.0	190.0	195.0	105.2	113.6	68.1	63.0	263.30	320.0	0.26330E 05
0.00	0.00	12.00	5.00	25.7	375.0	190.0	203.8	104.5	121.0	71.4	65.9	283.59	0.0	0.28359E 05
0.00	0.00	13.00	0.00	25.7	375.0	190.0	121.4	90.0	81.7	42.0	40.0	100.90	0.0	0.10090E 05
7.00	9.00	10.00	6.00	25.7	375.0	190.0	195.0	105.2	113.6	68.1	63.0	263.30	290.0	0.26330E 05
0.00	0.00	14.00	5.00	25.7	375.0	190.0	212.2	107.2	127.7	75.1	63.2	303.74	0.0	0.30374E 05
0.00	0.00	3.00	0.00	25.7	375.0	190.0	121.4	90.0	81.7	42.0	40.0	100.90	0.0	0.10090E 05
7.00	9.00	10.00	5.00	25.7	375.0	190.0	193.8	101.6	113.6	67.4	63.0	257.70	80.0	0.25770E 05
7.00	9.00	12.00	5.00	25.7	375.0	190.0	203.8	104.5	121.0	71.4	65.9	283.59	90.0	0.28359E 05
7.00	9.00	12.00	5.00	25.7	375.0	190.0	203.8	104.5	121.0	71.4	65.9	283.59	280.0	0.28359E 05
0.00	0.00	15.00	0.00	25.7	375.0	190.0	145.0	90.0	96.7	48.5	43.7	141.01	0.0	0.14101E 05
7.00	9.00	8.00	1.50	25.7	375.0	190.0	176.7	79.7	105.6	59.6	55.5	203.60	40.0	0.20360E 04
7.00	9.00	10.00	5.00	25.7	375.0	190.0	193.8	101.6	113.6	67.4	63.0	257.70	90.0	0.25770E 05
7.50	6.00	20.00	10.00	25.7	375.0	190.0	239.0	128.4	143.6	87.2	78.6	372.70	450.0	0.37270E 06

0 TOTAL HEAT LOSS FROM UTILIDORS= 0.2335E 08 BTU/HR
0.2045E 06 MBTU/YR